

460TCPAWS-NNA4 Protocol Gateway

Product User Guide

Firmware Version 8.8.37



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Revision History

Version	Date	Notes
8.4.5	11/18/2019	 Features Added Released OPC UA Server (US) Protocol Ability to now Import/Export Template Files with out an FTP session Bug Fixes Updated Profinet Server (PS) on N34 hardware Platform Updated Wi-Fi software
8.6.0	2/28/20	Bug Fixes1. Omron Plc Communication fixes for EtherNet/IP2. Profinet GSDML Substitute values fix
8.7.4	9/1/20	 Features Added: 1. BMS, BM, DFM, DS, DM, TCP, USB, PBS have been ported to the latest base software 2. TCP,BMS,BM now Available on N2E and N2EW hardware Platform 3. New ASCII Mode Available on TCP/A/USB/WI protocols 4. User Guides updated with more examples Bug Fixes: 1. Improved Data Mapping and String Mapping performance 2. Improved functionality/performance on EC,ETC,ES,MC,MS,BS,BC, A,,WI,PS protocols
8.7.22	4/6/21	Features Added: 1. Support for RSLogix Versions 32 + with unsigned data type support 2. ETC now support Long integer files (L files) for MicroLogix PLCS that support them 3. SC now supports data block (DB) access
8.7.53	4/28/21	 Features Added: 5. Added support for the NNBU hardware platform 6. Improved RFIDeas scanner support 7. Updated MM and MRS to use Modbus RTU Client and Modbus RTU Server terminology



Version	Date	Notes
8.9.22	2/5/24	 Features Added: Added priority-based reads for client protocols Added improved diagnostic timers for client protocols Reduced minimum delay between messages to zero ms on client protocols Added support for USB serial connections Added support for multiple connections on EtherNet/IP Adapter Added 100ms and 1000ms heartbeat values for diagnostic use Added configurable data size to EtherNet/IP adapter and DeviceNet Slave Added support for TTL communications on N34, NNA1, NNA4, N2E, and N2EW hardware Added support for JSON payloads to MQTT Added Network Bitmap Status to ASCII, USB, and TCP protocols Bug Fixes: Fixed COV Subscription Issues on BACnet MS/TP Fixed a bug where the Run Idle Header on the output instance for EtherNet/IP Scanner was not checked by default
8.9.29	4/1/24	 Features Added: 14. Added ability to do raw HEX byte copy when receiving data over ASCII, TCP, or USB. Bug Fixes: 15. Fixed bug where function code 15 did not work on MM/MC. 16. Fixed bug relating to writing zeros on start up on BS. 17. Fixed bug where MQTT client did not appear in display data page when MQTT was paired with BACnet
8.9.37	7/30/24	Bug Fixes: 18. EIP IO Communication fixes 19. Timing fixes 20. USB Fixes a. Inactivity Timeout b. Inactivity Timeout Logging c. Port Restart Logging d. Webpage fixes 21. ProfiNet Timing Fix 22. EIP PanelView Fixes a. Support for Explicit Messaging

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Overview

The 460TCPAWS-NNA4 gateway Easily and securely connect Ethernet ASCII data packets to Amazon Web Services (AWS) IOT Core . By following this guide, you will be able to configure the 460TCPAWS-NNA4 gateway.

Number of ASCII devices is dependent on the Hardware and Product number of the 460 gateway.

For further customization and advanced use, please reference the appendices located online at: http://www.rtautomation.com/product/460-gateway-support/.

If at any time you need further assistance, do not hesitate to call Real Time Automation support. Support Hours are Monday-Friday 8am-5pm CST

Toll free: 1-800-249-1612 Email: support@rtautomation.com



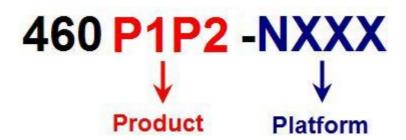
Hardware Platforms

The 460 Product Line supports a number of different hardware platforms. There are differences in how they are powered, what serial settings are supported, and some diagnostic features supported (such as LEDs). For these sections, be sure to identify the hardware platform you are using.

To find which hardware platform you are using:

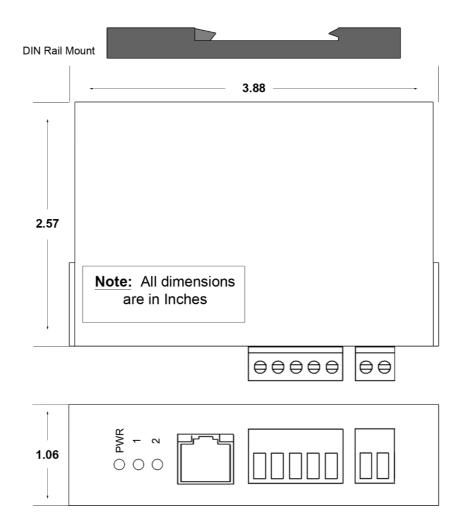
- 1) Look on the front or back label of the unit for the part number.
- 2) On the webpage inside the gateway, navigate to the dropdown menu under **Other** and select **Utilities**. Click the **Listing of Revisions** button. The full part number is displayed here.

Once you have the full part number, the platform will be the number following the "-N":





Hardware - NNA4



Powering the Gateway

- 1) Connect a 12-24 VDC power source to the gateway, Red Wire = (+) Black Wire = (-).
 - a) The unit draws 175mA @ 12 V.



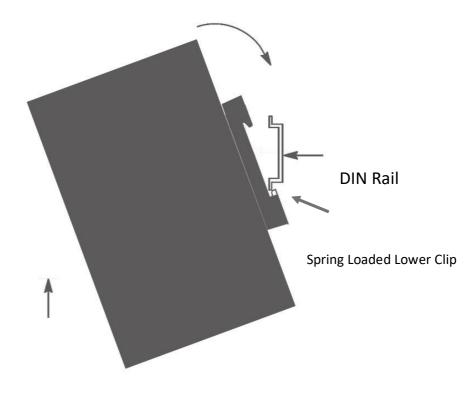


Mounting with a DIN Rail

Installing

Follow these steps to install your interface converter.

- 1) Mount your DIN Rail.
- 2) Hook the bottom mounting flange under the DIN Rail.
- 3) While pressing the 460TCPAWS-NNA4 against the rail, press up to engage the spring loaded lower clip and rotate the unit parallel to the DIN Rail.
- 4) Release upward pressure.



Removing

Follow these steps to remove your interface converter.

- 1) Press up on unit to engage the spring loaded lower clip.
- 2) Swing top of the unit away from DIN Rail.



Accessing the Main Page

The following steps will help you access the browser based configuration of the gateway. By default, DHCP is enabled. If the gateway fails to obtain an IP address over DHCP it will Auto IP with 169.254.X.Y. For more information on your Operating system network setting refer to the <u>Accessing Browser</u> <u>Configuration</u> document from our support web site.

1) Scan the QR code on the back of the unit or navigate to <u>www.rtautomation.com/460-gateway-support</u> and download IPSetup.exe.

NDK Settings IP	0.	0.	0.	0		- Select a	2002020	′[00-03-F4-04	D2-8C] Auto	IP at 169.254.4
Network Mask	0.	0.	0.	0						
GateWay	0.	0.	0.	0	Set>					
DNS [0.	0.	0.	0						
								Search	Again	
					-	h Webpa <u>c</u>	1	Advanced	-1	Close

- 2) Run the IPSetup.exe program.
- 3) Find unit under "Select a Unit".
 - a. Change Gateway's IP address to match that of your PC if DHCP has failed.
 - i. You will know DHCP has failed if the gateway's IP address is AutoIP at 169.254.X.Y.
 - ii. If successful, it will say DHCP'd at ex: 192.168.0.100 or however your DCHP Client is set up.
 - b. If you do not see the gateway in this tool, then your PC is most likely set up as a static IP.
 - i. Change your PC's network settings to be DHCP. If DHCP fails, then it will change to be on the 169.254.x.y network.
 - ii. Relaunch the IP Setup tool to see if gateway can be discovered now.
- 4) Click Launch Webpage. The Main page should appear.

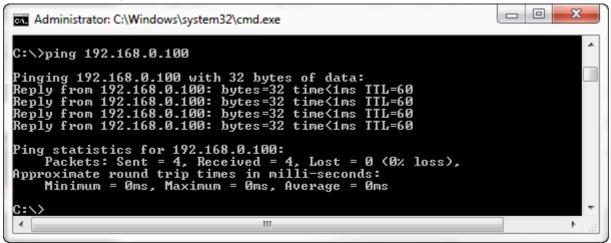
Default setting is set to DHCP. If DHCP fails, default IP Address is 169.254.x.y



Error: Main Page Does Not Launch

If the Main Page does not launch, please verify the following:

- 1) Check that the PC is set for a valid IP Address
 - a. Open a MS-DOS Command Prompt
 - b. Type "ipconfig" and press enter
 - c. Note the PC's IP Address, Subnet, and Default Gateway
- The gateway must be on the same Network/Subnet as the PC whether it's setup for DHCP or Static. Once you have both devices on the same network, you should be able to ping the gateway using a MS-DOS Command Prompt.



The Screenshot above shows a gateway that is currently set to a static IP Address of 192.168.0.100.

If you are able to successfully ping your gateway, open a browser and try to view the main page of the gateway by entering the IP Address of the gateway as the URL.



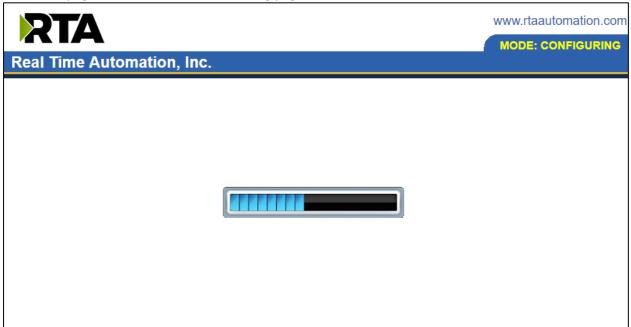


Committing Changes to the Settings

All changes made to the settings of the gateway in Configuration Mode will not take effect until the gateway is restarted via the webpage. Changes will not be stored if the gateway's power is removed prior to a reboot.

NOTE: The gateway does not need to be restarted after every change. Multiple changes can be made before a restart, but they will not be committed until the gateway is restarted.

When all desired changes have been made, press the **Restart Now** button. The webpage will redirect to our rebooting page shown below:



The reboot can take up to 20 seconds.

If the IP address has not been modified, the gateway will automatically redirect to the main page. If the IP address was modified, a message will appear at the top of the page to instruct the user to manually open a new webpage at that new IP.



Main Page

The main page is where important information about your gateway and its connections are displayed. Mode (orange box below):

Running Mode:

- Protocol communications are enabled
- Configuration cannot be changed during Running Mode. If changes are needed, click the **Configuration Mode** button shown in the green box below

Configuring Mode:

- Protocol communication is stopped and no data is transmitted
- Configuration is allowed

Navigation (green box below):

You can easily switch between modes and navigate between pages (Configuration, Diagnostics, and Other pages) using the buttons on the left hand side.

RTA				www.rtaautomation.com
Real Time Auton	nation, Inc.			460ETCMC
Configuration Mode		Mair	n Page	
Main Page		Device Description: Applicat	tion Description	
CONFIGURATION Network Configuration Allen-Bradley PLC		Save F	Parameters	
Modbus TCP/IP Client Display Data	Network Status	Link Status		
DIAGNOSTICS -Select-	Ethernet Port	100Mbps, Full Duplex	MAC Address 00:03:F4:0A:43:CC	IP Address 10.1.28.95
OTHER -Select- ▼	Allen-Bradley PLC Statu Device Status: Last Read Error Code: Last Write Error Code:	JS Fatal Error: No Configurati	ion	
		Connection Status: No Dev	vices Configured / Enabled	
	Last Error Code:	Fatal Error: No Configurati		
		Connection Status: No De	vices Configured / Enabled	
	Data Mapping Status # Enabled: # of Errors: First Error:			



Device Configuration

The device configuration area is where you assign the device description parameter. Changes can only be made when the gateway is in Configuration Mode.

Main Page	
Device Description: Application Description]
Save Parameters	

Once you are done configuring the Description, click the **Save Parameters** button.



Network Configuration

The network configuration area is where you assign the IP address and other network parameters. Changes can only be made when the gateway is in Configuration Mode.

Once you are done configuring the Network Settings, click the **Save Parameters** button.

If you are changing the IP Address of the gateway, the change will not take effect until the unit has been rebooted. After reboot, you must enter the new IP Address into the URL.

Network Configuration	Help					
Ethernet Configuration						
Ethernet MAC Address:	00:03:F4:0B:C3:02					
Ethernet Link:	Auto-Negotiate 🔻					
IP Setting:	Static IP V					
IP Address:	10.1.16.40					
Subnet:	255.255.0.0					
Default Gateway:	0.0.0.0					
DNS Gateway:	0.0.0.0					
Save Parameters						

It is recommended to leave the DNS Gateway set to 0.0.0.0 and the Ethernet Link as Auto-Negotiate. If configuring the gateway to use E-mail, the DNS Gateway must be set.



TCP/IP Configuration

Click the **TCP/IP Configuration** button to access the primary configuration page for this device. If you have an N2E/N2EW hardware, then select which Network Interface ASCII comms will be on.

		Netv	vork Interface:	Ethernet Port (10.1	1.16.77) 🗸	
Communication Timeouts						
Port	тср	IP Address	Port 0-65535	Inactivity 0-3600 sec	Connect 100-60000 ms	Reconnect 0-60 sec
10	Disabled 🗸	0.0.0.0	0	0	100	0
11	Disabled 🗸	0.0.0.0	0	0	100	0
12	Disabled 🗸	0.0.0.0	0	0	100	0
13	Disabled 🗸	0.0.0.0	0	0	100	0
14	Disabled 🗸	0.0.0.0	0	0	100	0
15	Disabled 🗸	0.0.0.0	0	0	100	0
16	Disabled 🗸	0.0.0.0	0	0	100	0
17	Disabled 🗸	0.0.0.0	0	0	100	0
18	Disabled 🗸	0.0.0.0	0	0	100	0
19	Disabled 🗸	0.0.0.0	0	0	100	0

To connect to a TCP server device on the network, enable a TCP client connection in the gateway for one of the available ports:

- 1) **TCP**: Under this dropdown select TCP Client.
- 2) IP Address: Enter the IP address of the TCP server to connect to.
- 3) **Port**: Enter the port to open a connection.
- 4) **Inactivity Timeout**: Enter the amount of time, in seconds, the gateway will wait for data to be transmitted to the gateway or sent from the gateway to the TCP device. If the timer expires, the gateway will close the connection.
- 5) **Connect Timeout**: Enter the amount of time, in milliseconds, the gateway will wait for the TCP server to accept the connection.
- 6) **Reconnect Timeout**: Enter the amount of time, in seconds, the gateway will wait after the Connect Timeout has expired before issuing another connect.

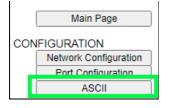
To connect to a TCP client device on the network, enable a TCP server connection in the gateway for one of the available ports:

- 1) **TCP**: Under this dropdown select TCP server.
- 2) IP Address: Enter the IP address of the TCP client that will connect to the gateway.
- 3) **Port**: Enter the port to listen for a connection.
- 4) **Inactivity Timeout**: Enter the amount of time, in seconds, the gateway will wait for data to be transmitted to the gateway or sent from the gateway to the TCP device. If the timer expires, the gateway will close the connection.
- 5) Connect Timeout: Not used in this case (Client only).
- 6) **Reconnect Timeout**: Not used in this case (Client only).



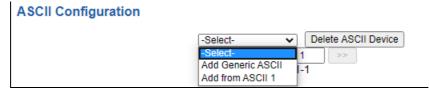
ASCII Configuration

After the port configuration has been completed, click the **ASCII** button to continue configuration.



ASCII Configuration		Help
	-Select- Control Cont	
	1-1	

1) To add an ASCII device or additional ASCII device, click the -Select- dropdown menu under ASCII Configuration and select **Add Generic ASCII** option.



- a) To remove a device, navigate to the ASCII device to delete using the << and >> buttons and click the **Delete ASCII Device** button.
- b) To create a new ASCII device with the same parameters already configured from another ASCII device, click the -Select- dropdown menu and select the Add from ASCII X option (where X represents the ASCII device you wish to copy parameters from).
- c) Once created, you can make any additional changes needed to that new ASCII device.
- 2) The **Enable** check box should be selected for the device.
- 3) **Port**: Select which port is being used for communication. This port must be configured on the Port/USB or TCP/IP (depending on your product) Configuration page. If it has not yet been configured, it will not display in this dropdown.
- 4) Enter a **Device Label** to identify the device within the gateway.
- 5) **LED Inactivity Timeout**: Enter the amount of time, in seconds, to wait before flashing the LED red indicating that no messages have been received or transmitted during this time.
- 6) Operation Mode:
 - Mark Data New on Change of State: Send data to the mating technology, on a per point basis, upon a change of state. For more explanation see <u>the Receive Data – Operation Mode</u> section below.
 - b. Mark Data New on New Message: Send data to the mating technology for all data points, no matter change of state or not. For more explanation see the <u>Receive Data Operation Mode</u> section below.

Enable	ASCII E		
Po	ort -Select- 🗸	Device Label ASCII0	1
LED Inactivity	0 0-60000 s	Operation Mode Mark Data New	on Change of State 🗸



Receive Data

This side is configured to receive data from the ASCII device into the gateway.

Receive Data (ASCII to 460ET Enable:	CTCP)
Max Message Length: 1	1-1024 chars
Receive Character Timeout: 0	0-60000 ms
Delimiters	
Start 0 ~ [NUL] 0 0x00 ~	[NUL] 0 0x00 V
End 0 v [NUL] 0 0x00 v	[NUL] 0 0x00 v
Remove Delimiters from ASCI	I Message: 🗋
ASCII Parsing (Option	nal)
ASCII Conversion: None	~
Gateway Hold Msg Timeout: 0	0-60000 ms
Queue Full Behavior: Discard	Old 🗸
Queue Size: 5	1-20 messages

Use the following fields to determine when a message has been received.

- 1) **Enable**: Check this box to configure the Receive Data section.
- 2) Max Message Length: Enter the max number of characters that can be received by the gateway.

Example: Max Message Length is set to 5 and the message of "helloworld" was sent by the ASCII device. This will be sent to the other protocol as "hello" followed by "world" as two messages.

3) **Receive Character Timeout:** Enter the max amount of time (in ms) between characters that the gateway will wait before issuing a timeout and calling the message complete.

Example: If Max Message Length varies in size, then use a timeout to call the message complete rather than message length. You can also use End Delimiters (below) to call a message complete.

- 4) **Number of Start Delimiters:** Select the number of delimiters that the gateway should look for before the gateway processes the data.
- 5) Select Start Delimiters: Select the Start Delimiters that the gateway should look for.
- 6) **Number of End Delimiters:** Select the number of delimiters that the gateway should look for to call a message complete.
- 7) Select End Delimiters: Select the End Delimiters that the gateway should look for.
- 8) **Remove Delimiters from ASCII Message:** If checked, the gateway will remove all delimiters that have been configured before sending it to the other protocol.
- 9) **ASCII Parsing (Optional):** Additional parsing can be performed on the string before being passed to the other protocol. See the <u>ASCII Configuration ASCII Parsing</u> section for more information.

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10) ASCII Conversion

- a. None received string is treated as is
- b. ASCII Hex received string must be Hex Digits 0 F in ASCII
- c. ASCII Raw: received string will be mapped (memory copy) to the byte of data configured
- 11) Gateway Hold Msg Timeout: Enter the amount of time (in ms) to wait before sending a new message to the other protocol.
- 12) **Queue Full Behavior**: Select which message to discard when the queue is full. Once the queue is full, the gateway will discard either the oldest or newest message (Only used if Gateway Hold Msg Timeout is non-zero).
- 13) **Queue Size**: Select how many complete messages the gateway will hold before starting to discard (Only used if Gateway Hold Msg Timeout is non-zero).

Receive Data – Operation Mode

Mark Data New on Change of State (COS)

When data comes into the RTA gateway, then it will be sent over to the matting protocol only if the data has a different value.

Operation Mode Mark Data New on Change of State V

Example for 460ETCA

Operator scans "HelloWorld" with a barcode scanner. That data is gathered in the ASCII side of the RTA gateway, and is then processed and sent over to the ETC side and written over to the Allen-Bradley PLC. The next time the operator scans the same barcode "HelloWorld", the ASCII side gathers the data, but the data didn't change so it will not be sent over to the ETC portion of the RTA gateway. If the operator scans "1234567890" with the barcode scanner, the ASCII side of the RTA gateway will process the data. Since the data has changed it will be sent over to ETC and sent over to the PLC.

Mark Data New on New Message

When data comes into the RTA gateway, then it will be sent over to the matting protocol regardless if it's the same data. This allows you to send the same data over again to the mating protocol.

Operation Mode Mark Data New on New Message

Example ETCA

Operator scans "HelloWorld" with a barcode scanner. That data is gathered in the ASCII side of the RTA gateway, and is then processed and sent over to the ETC side and written over to the Allen-Bradley PLC. The next time the operator scans the same barcode "HelloWorld", the ASCII side gathers the data, processes it, then sends it over to the ETC portion of the RTA gateway to be sent out. If the



operator scans "1234567890", the ASCII side of the RTA gateway will process the data and send it over to ETC side and then to the PLC.

Transmit Data

This side is configured to transmit data from the gateway into the ASCII device.

Transmit Data (460ETCTCP to Enable:	ASCII)
Max Message Length: 1	1-1024 chars
Transmit Timeout: 0	0-60000 ms
Delay Between Messages: 0	0-60000 ms
Add Delimiters to ASCII Message Start 0 v [NUL] 0 0x00 v End 0 v [NUL] 0 0x00 v	[NUL] 0 0x00 V
End 0 ~ [NUL] 0 0x00 ~	[NUL] 0 0x00 v
ASCII Concatenating (O	ptional)
ASCII Conversion: None	~

Use the following setup fields to help the 460 transmit an ASCII message.

- 1) **Enable**: Check this box to configure the Transmit Data section.
- 2) Max Message Length: Enter the max number of characters that can be transmitted by the gateway.
- 3) **Transmit Timeout:** Enter the amount of time (in ms) that the gateway waits before sending an ASCII message (0 Sends Immediately). If the data has changed before the time expires, the gateway immediately sends the message to the ASCII device.
- 4) **Delay Between Messages:** Enter the amount of time (in ms) that the gateway waits before verifying a Change of State of the ASCII message OR will start the Transmit Timeout.
- 5) **Number of Start Delimiters:** Select the number of delimiters that will be added onto the beginning of the ASCII string.
- 6) Select Start Delimiters: Select the Start Delimiters that should be added to the ASCII string.
- 7) **Number of End Delimiters:** Select the number of delimiters that will be added onto the end of the ASCII string.
- 8) Select End Delimiters: Select the End Delimiters that should be added to the ASCII string.
- 9) **ASCII Concatenating (Optional):** Additional concatenating can be performed on the string before being written to the ASCII device. See the <u>ASCII Configuration ASCII Concatenating</u> section for more information.
- 10) ASCII Conversion:



- **a.** None transmit string is treated as is.
- **b.** ASCII Raw transmit string will be mapped (memory copy) from the byte of data configured.

Transmit Data – Triggering Methods

There are 3 methods that determine when the message is ready to be transmitted to your ASCII device:

- 1) **Cyclic** This means that every *x* ms a new ASCII message will be transmitted, regardless of whether the data has changed or not.
- 2) **Triggering** This means that a trigger event determines when a new ASCII message will be transmitted.

Some methods can co-exist with others. Here are the optional rules:

a) **Option 1:** Change-Of-State is defaulted, so this method is chosen if the Transmit Timeout field is left at 0 and **ALL** data is new.

Example 1: From the PLC, send a message of "hello", through the RTA gateway, the ASCII device sees "hello". If you send "hello' again, nothing will happen because of the RTA Change-of-State Rule.

Transmit Data (460 to ASCII)	
Enable: 🗹	_
Max Message Length: 82	0-1024 chars
Transmit Timeout: 0] - 60000 ms
Delay Between Messages: 0	_0-60000 ms
	UL] 0 0x00 💙 UL] 0 0x00 💙 onal)

b) Option 2: Technology Triggering (A/USB/TCP/WI). This method is chosen if the Transmit Timeout field is left at 0 and the trigger variables (as described in <u>ASCII Configuration –</u> <u>Technology</u> Triggering Method section of this manual) are mapped. This will disable Change-of-State. This method is recommended if your product in **NOT** an 460ETC product.

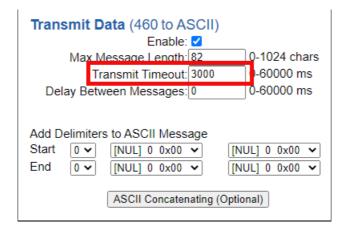
NOTE: If you have an 460ETC it's high recommended you use the Optimization Triggering.

Example 2: Using the Technology Triggering Mappings (shown below in the Technology Triggering Method section) you can make the data new only with a trigger. If you want to send the same/new message of based on a trigger and NOT cyclically, then keep the Transmit Timeout at 0 **AND** use the 2 Trigger Mappings. *See below for more examples in the* <u>ASCII</u> <u>Configuration – Technology Triggering Method.</u>



c. **Option 3:** Cyclic and Trigger can co-exist. For this to happen, the Transmit Timeout field needs be to nonzero and the trigger variables (as described in <u>ASCII Configuration – ASCII Message</u> <u>Triggering</u> Method section of this manual) are also mapped.

Example 3: From the PLC, send a message of "hello", based on whatever gets triggered first (the 3000ms Timeout or the trigger data point) the ASCII device will get updated. If the trigger data point is not updated, the then the RTA gateway will send the data every x ms to the ASCII device. See below for more examples in the <u>ASCII Configuration – Technology Triggering Method.</u>





ASCII Configuration – Technology Triggering Method

This method allows the other protocol to signal when to send the next message using data handshakes. These "signals" are controlled using data variables (TransTrigger and TransHandshake) already in the mapping. The method will send the new/old data when triggered.

NOTE: These two data variables will need to be mapped manually on the Data Mapping webpage since it will not be mapped using Auto-Map.

While these two data variables are mapped, the Change-of-State method is disabled but messages can still be sent via the cyclic method, if configured. For more information on the ASCII triggering methods, please see the Transmit Data – Triggering Methods section of this user guide.

Enable		Mapping 1	
	Source	Enable Manipulation	Destination
Group: rta-p Start: OUT_ End: OUT_		• • -> • •	Group: ASCII01 TransTrigger (Uint16) Start: TransTrigger) End: TransTrigger
Enable		Mapping 2	
	Source	Enable Manipulation	Destination

How the triggering method works: The example shown below is our 460PS* (*A/TCP/USB)

- 1) The mating protocol sends a numbered value to the ASCII TransTrigger diagnostic variable. This value must be different from the previous value for a new message to be triggered. The following example is Slot 12[0] as the trigger for the PLC to update everything in Slot 11[0] which is the data.
- 2) Depending on the TransTigger value in the Display Data page, one of 4 things will occur:
 - a) If TransTrigger = 65535, then the triggering method is disabled. Usually on powerup.

KIA460 DISP	ASCII	impie:	460PSA	L.	Profinet I	0
Name	Valu	ıe (Hex)	Manipulati	on Name	Val	ue (Hex)
TransTrigger	65535	0xFFFF	~~	OUT_Slot12[0]	-1	0xFF

DTAACO Display Data Evanable



b) If TransTrigger = 0, then the triggering method is enabled, but no message will transmit. **RTA460 Display Data Example:**

	ASCII		460PSA	l.	Profinet I	0
Name	Va	lue (Hex)	Manipulati	on Name	Val	ue (Hex)
TransTrigger	0	0x0000	~~	OUT_Slot12[0]	0	0x00
Trans_Field01	11	0x000B	++	OUT_Slot11[0]	11	0x0B

TIA Portal Example: The data will still go to the RTA gateway, however the RTA gateway will NOT transmit the data to the ASCII device until the Slot12[0] triggers the TransTrigger.

*	# # <mark>⊮</mark> Lo 1/1 % % ™ ™							
	i	Name	Address	Display for	Monitor	Modify va	4	Comment
1			%QB80	DEC+/-		11	🛛 🛃	Data to RTA ASCII
2			%QB88	DEC+/-		0	A 1	Trigger data to RTA

c) If TransTrigger is between 1-65534 **AND** the value **IS** equal to the TransHandshake diagnostic variable, then no new message will transmit, until Slot 12[0] triggers again.

RTA460 Display Data Example:

	ASCII		460PSA		Profinet IO	
Name	Valu	ıe (Hex)	Manipulation	n Name	Value	(Hex)
TransTrigger	1	0x0001	*	OUT_Slot12[0]	1	0x01
	ASCII		460PSA		Profinet IO	
Name	Valu	ue (Hex)	Manipulation	n Name	Value	(Hex)
TransHandshake	1	0x0001	$\rightarrow \rightarrow$	IN_Slot2[0]	1	0x01

d) If TransTrigger is between 1-65534 AND the value IS NOT equal to the TransHandshake diagnostic variable, then a new message will be transmitted. The value in TransTrigger will then be moved to TransHandshake.

TIA Portal Example: Once the Slot12[0] increments (data is sent from the PLC to the ASCI device) then the Slot2[0] will get updated with the handshake

*	2	1 <u>6</u>	1 %	Ø 🎙	1									
	i	Name	Addres	is Dis	play forn	nat	Monitor v	alue	Modify val	ue	9		Comment	
1			%QB8(D DE	C+/-				11		\checkmark		Data to RTA A	SCII
2			%QB88	B DE	:C+/-				1		\checkmark		Trigger data t	o RTA
	1	' 🕐 😼	F Lo 7	1 % %		î								
		Addre	ess	Display fo	rmat	Moni	tor value	Mod	dify value	9		Co	mment	
	1	%IB9	2	DEC+/-		0						Da	ata From RTA	
	2	%IB1	00	DEC+/-		1						RT.	A Handshake	

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ASCII Configuration – ASCII Parsing

The ASCII parsing feature allows you to break apart an incoming ASCII string by delimiter or character offset into multiple data fields. You can then apply a data type to the fields and deliver them to user defined locations in the mating protocol. Click the **ASCII Parsing (Optional)** button at the bottom of the ACII Configuration page to access the ASCII Parsing Configuration page for this device.

CII Pars	ing Configura	tion			Help
			<< <u>1</u> >> 1-1		
		ASCII	Device 1 (ASCII01))	
M	ax Number of Fie	ds: 1 1	-50 Min Numbe	er of Fields: 1	1-50
		Parsing D	elimiter: UNUSED	~	
			Update Fields		
Field	Start Location	n Length	Data Type	Internal	Fag Name
1:	1	0	String V	Recv_Field01	
		[Save Parameters		
San	nple/Test Data:				Show Results
Field			Result		
1:	Number of Fiel				
		* The length of re	sult is greater than 64 c	haracters	

- 1) **Max Number of Fields:** This indicates the max number of fields the ASCII data will be parsed into (up to 50 values per message).
- 2) Min Number of Fields: This indicates the min number of fields that must be present in an ASCII string for the message to be considered valid. An error will be flagged if the actual number of fields is less than this value.
- 3) **Parsing Delimiter:** This defines the delimiter that will be used to parse an ASCII message. If delimiters are not present, select UNUSED and use the length fields to parse the message.
- 4) Start Location & Length:
 - a. If a parsing delimiter is used, the **Start Location** will be the first character of the data field. The **Length** will be the number of characters from the Start Location. If the **Length** is 0, the gateway will read the entire field.
 - b. If the parsing delimiter is unused, then the Start Location will be the first character of the string. The Length will be the number of characters from the Start Location. If the Length is 0, the gateway will read the entire message from the Start Location to the end of the ASCII string.
- 5) **Data Type:** Select the data type of the parsed value.
- 6) **Internal Tag Name:** Enter a name to reference this tag within the gateway's display and mapping pages.



ASCII Configuration – ASCII Parsing Examples

Example #1 - Parsing a message using the Parsing Delimiter option:

In this example, we are separating the string "12.25,SP100,temp setpoint" by a comma delimiter. The first value is being parsed into a float data type, the second and third values are being parsed into a string data type. Since the Min Number of Fields is 3, all 3 fields must be present for the message to be considered valid and processed. The output is seen below:

		ASCII	Device	e 1 (ASC	CII01)						
Max	Number of Fields	: 3 1-	-50	Min N	Numbe	r of Fields: 3	1-50				
		Parsing De	elimiter:	. 44 0	x2c	~					
			Update	Fields							
Field	Field Start Location Length Data Type Internal Tag Name										
1:	1	0	32 Bit	Float	~	Recv_Field01					
2:	1	0	String		~	Recv_Field02					
3:	1	0	String	8	~	Recv_Field03					
			Save Pa	rameters							
Samp	ole/Test Data: 12.2	25,SP100,temp setp	oint				Show Results				
Field				Result							
1:	12.25										
2:	SP100										
3:	temp setpoint										
		* The length of re	sult is g	reater tha	in 64 c	haracters					

Example #2 - Parsing a message without the Parsing Delimiter option:

In this example, we are separating the fields in the string "12.25,SP100,temp setpoint" using the start and length parameters. The first value is being parsed from the 1st character for a length of 5 and stored into a float data type. The second value is being parsed from the 7th character for a length of 5 characters and stored into a string data type. The third value is being parsed starting from the 13th character for the rest of the remaining characters and stored into a string. The fourth value contains the entire ASCII message and is stored into a string. Only the first field needs to be present for the data to be considered valid and will be processed. If less than field 1 is present, the message will not be parsed and will be flagged an error. The output is seen below:



		ASCI	I Device	1 (ASCII01))		
Max	Number of Fields	: 4	1-50	Min Numbe	er of Fields: 1	1-50	
		Parsing [Delimiter:	UNUSED	~		
			Update	Fields			
Field	Start Location	Length	Da	ata Type	Internal Ta	ag Name	
1:	1	5	32 Bit I	Float 🗸	Recv_Field01		
2:	7	5	String	~	Recv_Field02		
3:	13	0	String V		Recv_Field03		
4:	1	0	String	~	Recv_Field04		
Sampl	e/Test Data: 12.25	,SP100,temp setp	Save Para	imeters		Show Results	
Field				Result			
1:	12.25						
2:	SP100						
3:	temp setpoint						
4:	12.25,SP100,temp						

Example #3 - Parsing a message using the Parsing Delimiter option and Start Location and Length: In this example, we are separating the fields in the string "12.25,SP100,temp setpoint" using the comma delimiter, the start, and length fields. The first value is being parsed from the 1st character for a length of 2 and stored into an integer data type. The second value is being parsed from the 3rd character of the second comma-parsed field for the remainder of that field and stored into an integer data type. The third value is being parsed starting from the 1st character of the third comma-parsed field for that entire field and stored into a string. All 3 fields need to be present for the message to be valid. The output is seen below:

	ASCII Device 1 (ASCII01)							
Max	Number of Fields:	3 1	-50	Min Numbe	er of Fields: 3	1-50		
		Parsing D	elimiter:	. 44 0x2c	~			
	Update Fields							
Field	Start Location	Length		ata Type	Internal	Tag Name		
1:	1	2	16 Bit	Int V	Recv_Field01]		
2:	3	0	16 Bit	Int 🗸	Recv_Field02			
3:	1	0	String	~	Recv_Field03			
	Save Parameters							
Samp	le/Test Data: 12.2	5.SP100.temp set	point			Show Results		
Field	Result							
1:	12							
2 :	100							
3:	temp setpoint							
	1	* The length of re	esult is g	reater than 64 c	haracters			

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ASCII Configuration – ASCII Concatenating

The ASCII concatenating feature allows you to combine multiple data points and locations, in the mating protocol, into a single ASCII string. Click the **ASCII Concatenating (Optional)** button at the bottom of the ACII Configuration page to access the ASCII Concatenating Configuration page for this device.

ASCII	ASCII Concatenating Configuration Help					
		<	< 1 >> 1-1			
		ASCII D	evice 1 (ASCII01)		
	Number of Fields:	1 1-50	Concat	enating Delimiter: UN	IUSED 🗸	
			Jpdate Fields			
Field	Data Type	Internal Tag Name or Constant Name	Data Format	Max Characters	Padding	Add Delim
1:	String V	Trans_Field01	N/A V	0	None V	Image: A start of the start
36- <u></u> 16	Save Parameters					
		Sa	ample Result			
			xxxxxxxxx			
		* The length of resu	Ilt is greater than 64 o	characters		

- 1) **Number of Fields:** This indicates how many values will be concatenated together to form a single ASCII message (up to 50 values per message).
- 2) **Concatenating Delimiter:** This adds a delimiter between data fields in the ASCII string. If a delimiter should not appear between each of the fields, select UNUSED.
- 3) **Data Type:** Select the data type of the parsed value.
 - a. Signed and Unsigned 8/16/32/64 Bit Integers
 - b. 32/64 Bit Floating Points
 - c. String in order to use, a String data type must be selected in the other protocol. Cannot concatenate an Integer to a String.
 - d. Constant String

4) Internal Tag Name/Constant Name:

- a. If data type other than Constant String is selected, then this will be the name to reference this tag within the gateway. This value is used on the display page and the mapping page.
- b. If data type Constant String is selected, then this is the string value that will send.

5) Data Format:

- a. %d used for Signed Integers
- b. %u-used for Unsigned Integers
- c. %If used for Floating Points with no set decimal precision
- d. %.1lf...%.6lf used for Floating Points to show the offset of the decimal point value

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- i. EX: 123.456789 set as %.3lf will display as 123.456
- e. %e used for Exponential Notation
- f. %x used to represent Hexadecimal values for Signed/Unsigned Integers or Floating points
- g. String and Constant String data types do not use this field
- 6) **Max Characters:** This is the max number of characters that can be transmitted for a single field. <u>Special Cases</u>
 - a. If set to 0, the entire field is transmitted.
 - b. If the length of the value is less than the Max Characters, then the Padding Character will be used (if set).
 - c. If the length of the value is greater than the Max Characters, then the value will be truncated.
- 7) **Padding:** If the length of the value is less than the Max Characters padding Zeroes, Spaces, or Nothing to the remaining character placeholders, the padding will occur to the left of the value.
- 8) Add Delim: Used when a concatenating delimiter is selected. Check to add the concatenating delimiter to the end of that field.
- 9) **Sample Result:** This will display an example of how the data will output. This will not display live data. It provides an example of the string structure.

NOTE: Sample Result field will only show the first 64 characters of the message.

- a. String data and constant data types will display as x's.
- b. Any other data type will display as *i*'s.

NOTE: For display purposes, if Max Characters is set to 0, only 10 characters will display for that field in the Sample Result section. The true value, if larger, will be processed correctly.

EX: Field 1 is set for a String data type and Max Characters is set to 0, only 10 x's will display in the sample result even though the max character length is set to 50.



ASCII Configuration – ASCII Concatenating Examples

Example #1 - Concatenating a message using the concatenating delimiter option:

In this example, the comma is selected as the concatenating delimiter. Let's look at each field closer:

- Field 1 –8 bit int represented as Trans_Field01 in the gateway. It will output as an integer with a max of 10 characters. No padding is used and a comma will be added to the end of the value.
 EX: "34,"
- 2) Field 2 –16 bit int represented as Trans_Field02. It will output in Hexadecimal with a max of 10 characters, padded with zeros and no comma will be added to the end of the value.
 EX: "00000000A0"
- 3) Field 3 –32 bit int represented as Trans_Field03. It will output as an integer with a max of 10 characters, padded with spaces and a comma will be added to the end of the value.
 - EX: "____123456," (shown with _'s to see spaces)
- 4) Field 4 –32 bit float represented as Trans_Field04. It will output as a float with 2 decimal places with a max of 10 characters, padded with zeros and a comma will be added to the end of the value.
 - o EX: "00001234.56,"
- Field 5 –String represented as Trans_Field05 in the gateway. It will output as string with a max of 10 characters, padded with spaces and a comma will be added to the end of the value.
 - EX: "___testing," (shown with _'s to see spaces)
- 6) Field 6 Constant String will output as "RTA_MSG" with a max of 10 characters. No padding is used and no comma will be added to the end (though checked) since it is the last field.
 EX: "BTA_MSG"

	<				
		1-1			
	ASCII De	evice 1 (ASCIIO	1)		
r of Fields:	6 1-50	Conca	atenating Delimiter:	44 0x2c 💊	
	U	Ipdate Fields			
а Туре	Internal Tag Name or Constant Name	Data Format	Max Characters	Padding	Add Delin
Int 🗸	Trans_Field01	%d 🗸	10	None 🗸	~
t Int 🗸	Trans_Field02	%x 🗸	10	Zero 🗸	
t Int 🗸	Trans_Field03	%d 🗸	10	Space ✓	~
t Float 🗸	Trans_Field04	%.2lf 🗸	10	Zero 🗸	>
4 V	Trans_Field05	N/A ¥	10	Space 🗸	>
tant 🗸	RTA_MSG	N/A V	10	None 🗸	~
	a Type	r of Fields: 6 1-50	r of Fields: 6 1-50 Conca Update Fields a Type Internal Tag Name or Constant Name Data Format Int V Trans_Field01 %d V t Int Trans_Field02 %x V t Int Trans_Field03 %d V t Float V Trans_Field04 %.2lf V a V Trans_Field05 N/A V	r of Fields: 6 1-50 Concatenating Delimiter: . Update Fields a Type Internal Tag Name or Constant Name Data Format Max Characters Int Trans_Field01 %d 10 t Int Trans_Field02 %x 10 t Int Trans_Field03 %d 10 t Float Trans_Field04 %.2lf 10 Trans_Field05 N/A 10	r of Fields: 6 1-50 Concatenating Delimiter: 44 0x2c Update Fields a Type Internal Tag Name or Constant Name Data Format Max Characters Padding Int Trans_Field01 %d 10 None Padding Int Trans_Field02 %x 10 Zero Int Trans_Field03 %d 10 Space It Int Trans_Field04 %.2lf 10 Zero Space It Float Trans_Field05 N/A 10 Space It Int It Ints_Field05 N/A It Int It Ints_Field05 N/A It Int It Ints_Field05 N/A It In

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Below is a sample of the Transmit Data is set up with the following delimiters:

	Max M	lessage Length	n: 82	0-1024 chars
	Tr	ansmit Timeou	t: 1000	0-60000 ms
Del	av Betw	veen Messages	s: 0	0-60000 ms
Add D		s to ASCII Mes	sade	
Add D Start		s to ASCII Mes	sage	% 37 0x25 ∨

Example 1 Sample Result: This use case is sending data via 5 PLC tags. Using the concatenating setup example and the transmit example, the ASCII data will be displayed within your ASCII device shown in the example below.

123,0000003039 1234,0000123.45,ASCII Test,RTA_MSG#\$



ASCII Configuration – ASCII Message Counter

There is an additional ASCII variable that is very useful to access within the gateway's mating protocol. This data variable will need to be added manually since it will not be mapped using Auto-Map.

RecvCount- indicates how many ASCII messages have been successfully read by the gateway for that device. A successful incoming message means that at least one of our three end cases (Max Length, Timeout or Delimiters) has been met. This will match the Diagnostic Variable Successful Receive Count for each ASCII device.

This variable can be mapped to the mating protocol using the Data Mapping webpage. It is mapped just like the Status_XY variable described in the <u>Data Mapping- Adding Diagnostic Information</u> section of this user guide.

Example: For this example, the other protocol in the gateway is the Allen-Bradley PLC. As you can see from the picture below, the RecvCount for ASCII Device 1 is mapped to the first index of a PLC tag array called test_cnt. The data type of this tag is an Int32 to match the data type of RecvCount. The tag test_cnt[0] will now hold the number of successfully read messages from ASCII Device 1.

V Enable	Mapping 1				
Source	Destination				
Group: ASCII01 RecvCount (Uint32) V		Group: ETC01 test_cnt[0] (Int32) V			
Start: RecvCount V	0 0 0 0 0	Start test_cnt[0] V End: test_cnt[0]			
End: RecvCount ~					

Application Use: This is particularly useful for applications connecting devices like barcode scanners and weigh scales. The gateway will cyclically update the mating protocol with the last ASCII message sent, a change in the RecvCount is the only way to identify a new message if the messages are identical.



MQTT Client Configuration

You can configure up to three MQTT connections.

1. Configure up to one Amazon Web Services (AWS) IoT Core connection.

Click the **MQTT** button to continue configuration.

Main Page
CONFIGURATION
Network Configuration
Allon Bladio, PLO
MQTT Client
Data Mapping
Display Data
Display String

Amazon Web Services (AWS) Configuration

You can only configure one AWS IoT Core connection with your RTA product.

- 1) To add an AWS connection, click the -Select- dropdown menu under MQTT Client Connection List and select **Add Generic AWS Connection** option.
 - a. To remove a device, navigate to the AWS device to delete and click the **Delete Connection** button.

MQTT Client Connection List						
	-Select-	✓ Delete Connection				
		<< 1 >>				
		1-1				

MQTT Client Connect	ion List	
	-Select- v	Delete Connection
	-Select-	0 >>
	Add Generic AWS Connection)-0

- 2) The **Enable** check box should be selected for the device.
- 3) Enter in a **Device Label** to identify the device within the gateways mapping.
- 4) Select which **Network Interface** to use for AWS IoT Core connection. Option only available on the N2E hardware.
- 5) **Device Shadow URL:** Enter in the URL path for the AWS MQTT broker.
 - a. AWS IoT console will provide you a device shadow URL such as: <u>https://aabb11224e9ex-</u> ats.iot.us-east-2.amazonaws.com/things/RTA_Testing/shadow?name=RTA_Ninja

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- b. Within the RTA gateway configuration only enter in "aabb11224e9ex-ats.iot.us-east-2.amazonaws.com" portion of the URL, everything else is ignored.
- 6) Enter the **TCP Port** for the MQTT broker to open a connection on. If this value doesn't match, the gateway will not open a connection.
- 7) **Keep Alive:** Enter in the amount of time that the gateway should attempt to ping the broker to keep the MQTT connection alive, 0 disables this feature.
- 8) Enter a **Client ID** to be used when connecting to the Broker.
- 9) Check the Add Timestamp to Publishes checkbox to add a timestamp to the payload.

Enable	AWS 1				
Device L	abel QT01	Network Interface	Ethernet Port 1 (192.168.1.104) v		
Device Shado	w URL				
Client ID		Add	Timestamp to Publishes		
TCP Port 8883	1-65535 (Default: 8883)	Keep Alive 60	0-200 sec (0 to Disable)		

Configuring Subscribe and Publish Topics

# of JSON Name/Value Pairs 3 0-500						
# of Publish Paths 1	0-250	# of S	ubscribe Paths 1	0-250		
Generate Paths						

JSON Name/Value Pairs

Line #	Path	JSON Name	JSON Point Type
1	-No Path Defined-		INT (8-bit) V
2	Or Path Defined- ✓		INT (8-bit) 🗸
3	-No Path Defined-		INT (8-bit) 🗸 🗸
		<< 1-3 >>	·

Save Parameters

View Subscribe Paths

Publish Paths (460ETCQT to MQTT)

Line #	Enable	Path Name
1		
		<< 1-1 >>

1) Enter in "# of Subscribe Paths" and/or "# of Publish Paths".

View Publish Paths

- 2) Enter in "# of JSON Name/Value Pairs"
- 3) Click the **Generate Paths** button to have the lines generated for you.
- 4) **# of Subscribe Paths:** Enter in the number of topics to subscribe from the broker. Once the topics are subscribed to, the MQTT broker will publish the messages to the gateway.
- 5) # of Publish Paths: Enter the number of topics to publish to the broker from the mating protocol.
- 6) **# of JSON Name/Value Pairs:** Enter the number of JSON name/value pairs to configure, each name/value pair can be associated with a single publish or subscribe path.
- 7) Select the publish or subscribe path each name/value pair should be associated with.

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8) Select the **Point Type** of the name/value pairs Click **Save Parameters** button when complete.

Additional AWS Requirements

There are five items that are required to establish an AWS IoT Core connection.

- 1) The Device Shadow URL
- 2) Within AWS create a certificate for your RTA gateway. Once AWS has generated a certificate, you'll be given a private key and certificate to download.
- 3) A root certificate to authenticate the connection. Specifically, the **Starfield Class 2 Certification Authority Root Certificate** is required. This can be obtained from:
 - Starfield techs certificate repository: <u>https://certs.starfieldtech.com/repository</u>
 - or a direct download link here: <u>https://certs.starfieldtech.com/repository/sf-class2-root.crt</u>
- 4) The private key, certificate, and root certificate will need to be FTP'd into the RTA gateway's Flash File System.
- 5) The time configuration will need to be set to the current date and time to establish a connection. This can be done in one of two ways:
 - The date and time can be set manually; however, this will need to be set again any time the gateway experiences a power loss or reboot.
 - \circ $\;$ The date and time can be set automatically by utilizing an NTP server.
 - Both options can be configured by navigating to Other > Time Configuration on the gateway's webpage.



How to FTP files into the RTA gateway

- 1) Save off the private key and certificate files to your desktop, keep these files in a secured location.
- 2) Within your Windows Task bar, right click and open a new Windows/File Explorer folder or go into your start menu and type File Explore.



3) You should now have a window that looks like the image below.

🐂 🔛 📗 🖛 File Eq	plorer	- 0	1 × 1
File Home Sh	ara Manu		~ 😗
← ⇒ ≤ 1 🖈 >	Quick access >	✓ ♂ Search Quick access	<i>م</i>
🖈 Quick access	> Frequent folders (4	4)	
🔚 Desktop	*		
🔈 Downloads	*	Mindows 10	
Documents	*	Windows 10	
Pictures	*		

🕖 💭 I 💭 + Libraries 🔸							
Drganize 🔹 New library					18 ·	61	6
🚖 Favorites 🧊 Libraries	Libraries Open a library to see your file	s and arrange them by folder, date, and	d other properties				
E Desktop	Name	Date modified	Type	Size			
Noumlaade		Windows 7	7				

- 4) In the address bar (within the red box shown above) type <u>ftp://xxx.xxx.xxx</u> (IP Address of RTA gateway).
 - a. You will then see a pop-up window, Username: ffs Password: rtarocks
 - b. Paste the certificate and private key into this ftp session, close out the session by exiting out.



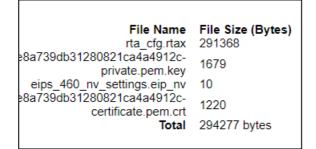
5) Navigate to the RTA gateway and on the left-hand side, click the OTHER -Select- dropdown and select Utilities.

SNOSTICS
-Select-
ER
-Select-
-Select-
Setup LED's
Export / Import Config
Export / Import Template
Utilities
Time Configuration
Email Configuration
Security Configuration
Alarm Configuration
COS Configuration

6) Once on the Utilities page click the File List button.

Revisions	Listing of Revisions
File List	File List
Identify Device	Start Flashing LED's

7) Verify that your certification and private key files appear on this page.





AWS IoT Core Service Setup

Within your AWS account you'll need to navigate to the IoT Core service page where you'll setup a "Thing" and "Policies".

Before you can register your RTA gateway as a "thing," we need to setup a "policy" for it. This policy will be assigned to our "thing" during the registration process and will grant it the permissions needed to access the MQTT topics that we will use to publish and subscribe messages. From the left-hand menu, select "Secure", and then the submenu of "Policies".

Click the button "Create".

aws Services ▼				
AWS IoT	×			
Monitor Activity		AWS IOT > Policies Policies		Create
► Connect		Search policies	Q	
Manage		Name		
Fleet Hub				
Greengrass				
▼ Secure				
Certificates				
Policies				
CAs				
Role Aliases				
Authorizers				



From the policy creation page, you add the statements that will dictate what connected devices are allowed to do. Assign a unique name to your policy and add four statements with the information listed below. Notice that when you type in the action, the field labeled "Resource ARN" will be automatically populated.

Check "Allow" under the "Effect" field and replace the last portion of each Resource ARN that reads, "replaceWithA", with an asterisk (*). When finished, you should have the following statements:

Action	Resource ARN
iot : Connect	arn:aws:iot:(your region):(your account #):client/*
iot : Publish	arn:aws:iot:(your region):(your account #):topic/*
iot : Receive	arn:aws:iot:(your region):(your account #):topic/*
iot : Subscribe	arn:aws:iot:(your region):(your account #):topicfilter/*

Click the **Add statement** button to create the Publish, Receive and Subscribe statements. Once completed click the **Create** button. Please note that in a production environment, you will want to be *a lot* more selective with your policy creation (e.g., don't use an asterisk at the end of a Resource ARN).

When they have been entered, click "Create". Now it's time to register our "thing".

Create a policy			
Create a policy to define a set of authorized actions. You can authorize actions on one or more resources (things, topics, topic filters). To learn more about IoT policies go to the AWS IoT Policies documentation page. Name RTA_Testing			
Add statements Policy statements define the types of actions that can be performed by a resource.	Advanced mod		
Action iot:Connect			
Resource ARN am:aws:lot:us-east-2: ;:client/*			
Effect	Remove		
Add statement			
	Create		



AWS IoT Core Service Things Configuration	aws Services v
	AWS IoT ×
Back at the main menu on the left pane, click on the "Manage menu option, and then the "Things" submenu.	e" Monitor Activity ► Connect ▼ Manage Overview
	Things Types
AWS IoT > Manage > Things	
Things (1) Info An IoT thing is a representation and record of your physical device in the cloud. A physical device needs a thing record in order to work with AWS IoT.	earch Run aggregations Edit Delete Create things
Q Filter things by: name, type, group, billing, or searchable attribute.	< 1 > ©
Name Thing type	

This will take us to a window that allows you to register a single "thing," or multiple "things." Click on the button labeled, "Create things."

A new window will open with a number of things to create, chose "Create single thing" and click the Next button. If you have multiple RTA gateways, then you'll need to select "Create many things".

AWS IoT > Manage > Things > Create things				
Create things Info				
A thing resource is a digital representation of a physical device or logical entity in AWS loT. Your device or entity needs a thing esource in the registry to use AWS loT features such as Device Shadows, events, jobs, and device management features.				
O Create single thing Create a thing resource to register a device Provision the certificate and policy necessary to allow the device to connect to AWS IoT.				
Create many things Create a task that creates multiple thing resources to register devices and provision the resources those devices require to connect to AWS IoT.				
Cancel				



The next setting will be the "Specify thing properties", here you will give your "Thing" a unique name and click the Next button at the bottom.

Specify thing properties Info A thing resource is a digital representation of a physical device or logical entity in AWS IoT. Your device or entity needs a thir esource in the registry to use AWS IoT features such as Device Shadows, events, jobs, and device management features.		
Thing properties Info		
Thing name		
Enter_name		
Enter a unique name containing only: lett rs, numbers, hyphens, colons, or underscores. A thing name can't contain any spaces.		
Additional configurations You can use these configurations to add detail that can help you to organize, manage, and search your things.		
Thing type - optional		
Searchable thing attributes - optional		
Thing groups - optional		
Billing group - optional		

Certificate setup

Here you associate your "Thing" with the certificate that will be used to authenticate it with the AWS IoT Core service. Auto-generate is fine, click the Next button.



Configure device certificate - optional Info
A device requires a certificate to connect to AWS IoT. You can choose how you to register a certificate for your device now, or you can create and register a certificate for your device later. Your device won't be able to connect to AWS IoT until it has an active certificate with an appropriate policy.
Device certificate
• Auto-generate a new certificate (recommended) Generate a certificate, public key, and private key using AWS IoT's certificate authority.
Use a certificate Use a certificate signed by your own certificate authority.
Upload CSR Register your CA and use your own certificates on one or many devices.
Skip creating a certificate at this time You can create a certificate for this thing and attach a policy to the certificate at a later time.
Cancel Previous Next



Attach policies to certificate

Next you'll see the policy you created previously, select the policy and click "Create thing" a pop up will appear to "Download certificates and keys".

Attach policies to certificate – <i>optional</i> Info AWS IoT policies grant or deny access to AWS IoT resources. Attaching policies to the the device.	ne device certificate applies this access to
Policies (1/1) Select up to 10 policies to attach to this certificate.	C Create policy
Q Filter policies	< 1 > ©
✓ Name	
RTA_Testing	
Canc	el Previous Create thing

Download the certificate and the private key. Once downloaded, navigate back to this user guide section "how to FTP files into the RTA gateway" to load the certificate and private key into the gateway.

Download certificates a	and keys	×
Download certificate and key fi AWS.	iles to install on your device so t	that it can connect to
Device certificate You can activate the certificate now, AWS IoT.	or later. The certificate must be acti	ve for a device to connect to
Device certificate e.pem.crt	Deactivate certificate	e I Download
Key files The key files are unique to this certi Download them now and save them	ficate and can't be downloaded after in a secure place.	you leave this page.
A This is the only time you	u can download the key files for	this certificate.
Public key file	public.pem.key	☑ Download
Private key file	-private.pem.key	🕑 Download



⊘ You successfully created certificate b462a278b65d7223f9ae2302837792e05	-
AWS IoT > Manage > Things	
Things (1) Info An IoT thing is a representation and record of your physical device in the cloud. A physical device needs a thing record in order to work with AWS IoT.	C
Q Filter things by: name, type, group, billing, or searchable attribute.	
Name T	hing type
RTA_Testing -	

Once you have successfully downloaded the files you will be redirected to the Things page. Within the Things page, click on the thing name you setup, in this example it would be RTA_Testing. From this page, you can view if the certificate is active and create a Device Shadow URL.

Thing details				
-				
Name RTA_Testing				
ARN				
arn:aws:iot:us-east-2:1	5:thing/RTA_	Testing		
Attributes Certificates	Thing groups	Device Shadows	Interact Activity	Jobs
	Thing groups	Device Shadows	Interact Activity	Jobs
Attributes Certificates Certificates (1) Info The device certificates attached to		Device Shadows	Interact Activity	Jobs
Certificates (1) Info		Device Shadows	Interact Activity	Jobs
Certificates (1) Info The device certificates attached to		Device Shadows	Interact Activity	Jobs



Along with the certificate and private key, your RTA product will need the Device Shadow URL. Click the Device Shadows tab and click "Create Shadow".

Attributes Certifi	cates Thing groups Device Shadows Interact	:	
	D) Info ected devices to sync their state with AWS. You can also get, update or n about this thing's Device Shadows by using HTTPS and MQTT topics.	C Delete	Create Shadow
Q Filter Device Shade	JWS		< 1 > @
Name	▲ MQTT topic prefi	K	
	No Device Shadows This thing resource doesn't have any Device Shadows. Create Shadow		

Enter in a Device Shadow name and click the Create button.

Create Device Shadow		×
 Named Shadow Create multiple Device Shadows with different names to manage access to group your device properties. 	properties, and log	ically
 Unnamed (classic) Shadow A thing can have only one unnamed (classic) Shadow. 		
Device Shadow name		
RTA_Testing_Shadow		
Can	cel Creat	e

You will be redirected to the Things page where you'll see your new Device Shadow created.

Click the Device Shadow name, in this case our example "RTA_Testing_Shadow" and it will display the details. You only want to copy the Device Shadow URL. Ignore the "https://" and everything after the ".com"



AWS IoT > Manage > Things > RTA_Testing > RTA_Testing_Shadow	
RTA_Testing_Shadow	
Device Shadow details	
ARN arn:aws:iot:us-east-2:1 MQTT topic prefix Saws/things/RTA_Testing/shadow/name/RTA_Testing_Shadow	
Device Shadow URL D https://alignediatesting/shadow name=RTA_Testing_Shadow	w?

Within the RTA gateway configuration Device Shadow URL, enter in "aabb11224e9ex-ats.iot.us-east-2.amazonaws.com," everything else is ignored.

Attributes Certificates Thing grou	ups Device Shadows Interact Activity Jobs Alarms					
Device Shadows (1) Info Device Shadows allow connected devices to sync their state with AWS. You can also get, update or						
delete the state information about this thing's Device	Shadows by using HTTPS and MQTT topics.					
Name	▲ MQTT topic prefix					
RTA_Testing_Shadow	🗇 \$aws/things/RTA Testing/shadow/name/RTA Testing Sha					



Testing AWS Communication

Once you have the AWS IoT Core service configured, you can use their "MQTT test client" feature to Publish a topic to the RTA gateway and view published data.

AWS IoT ×	AWS IoT > MQTT test client
Monitor	MQTT test client Info You can use the MQTT test client to monitor the MQTT messages being passed in your AWS account. Device
Connect Connect one device	communicate their state to AWS IoT. AWS IoT also publishes MQTT messages to inform devices and apps of topics and publish MQTT messages to topics by using the MQTT test client. Subscribe to a topic Publish to a topic
Connect many devices	Topic filter Info The topic filter describes the topic(s) to which you want to subscribe. The topic filter can include MQTT wildcard characters
Test Device Advisor MQTT test client Device Location New	Enter the topic filter Additional configuration Subscribe

Note: This is assumed the certificate, private key and Device Shadow URL have already been configured in AWS, the two files have been FTP'd into the RTA gateway, and the Device Shadow URL is configured.

Using the AWS MQTT test client, you can Subscribe to a topic (data from the RTA), and you can Publish to a topic (data to the RTA).



Send data from AWS to RTA gateway (Subscribe Topic)

Below is how the RTA AWS IoT Core Service is setup to Subscribe data from AWS to the RTA.

	✓ Enable				AW	/S 1							
	Device Label QT01				Networ	k Interfa	ace	Etherne	et Port	2 (DH	CP Assigne	d) ~	
	Device Shadow URL												
	Client ID RTA_Thing												
	TCP Port 8883 1-65535 (Default: 8883			3)	Kee	p Alive	60		0-200	sec (0) to Disab	le)	
	# of JSON Name/Value Pairs 1 0-500												
		# of Publish	Paths 1	0-250			# of Su	ıbscı	ribe Pat	ths 1		0-250	
					Generat	te Paths							
JS	ON Nam	e/Value P	airs										
Line # Path J						JSON Name JSON Point Type							
	Line #		Path			JS	ON Na	me			JS	ON Point	Туре
	1	Data_From_	Path _RTA_2_AWS	~	messa		ON Na	me				ON Point (16-bit)	Type ~
		Data_From_		~			ON Na	me					
		Data_From_			<<]1-	ige	ON Na	me					
					<<]1-	nge -1 >>	ON Na		View Sul	bscribe	INT	(16-bit)	
Su	1	View	_RTA_2_AWS	(<<]1-	nge -1 >>	ON Na		View Sul	bscribe	INT	(16-bit)	
Su	1	View	RTA_2_AWS	(<<]1-	age -1 >> rameters	iON Na		View Sul	bscribe	INT	(16-bit)	
Su	1 bscribe	View Paths (MC	RTA_2_AWS	TCQT)	<<]1-	age -1 >> rameters			View Sul	bscribe	INT	(16-bit)	

Within AWS, click the "Publish to a topic" tab. Enter in the topic name that is defined in the RTA gateway "Subscribe Topics" configuration. In the Message payload, after the ":" enter in your value, if using a string be sure your data is in "". For example, "message": 1234 or "message": "Hello World." Once you have your data, click the Publish button.



Navigate to the RTA Display data and refresh the web page. You will see your data being updated.

Topic name The topic name identifies the mess	age. The message payload will be published to this topic with a Quality of Service (QoS) of 0.
Q Data_From_AWS_2_RTA	
Message payload	
{	
"message": 1234 }	
 Additional configuration 	
Publish	

Display Data				Edit Map	pping
				View as	Text
Select a Device AWS Conn	ection	✓ View]		
MQTT to	PLC			to MQTT	
		< 1 > Displaying 1-1 of	>> 1		
MQT	гт	460QT →→			
Name	Value (Hex)	Manipulation	Name	Value (Hex)	
Data_From_AWS_2_RTA	1234	0x04D2			-

Send data from RTA gateway to AWS (Publish Topics)

This example shows a PLC writing data to the RTA gateway and presenting that data to the Publish topic.



Enable	AM	/S 1				
Device L	abel QT01	Network Interface Ethernet Port 2 (DHCP Assigned) V				
Device Shadow URL						
	Client ID RTA_Thing					
TCP Port 8883	1-65535 (Default: 8883)	Keep Alive 60 0-200 sec (0 to Disable)				
	# of JSON Name/Value Pairs 1 0-500					
# of Publish	Paths 1 0-250	# of Subscribe Paths 1 0-250				
	Genera	te Paths				

JSON Name/Value Pairs

	Line # Path			JS	JSON Point T	ype				
	1	Data_From	_RTA_2_AWS	~	Data		INT (16-bit)	~		
	<< 1-1 >>									
Pu	Save Parameters View Publish Paths View Subscribe Paths Publish Paths (460ETCQT to MQTT)									
[Line #	Enable			Path	h Name				
	1 Data_From_RTA_2_AWS									
	<< 1-1 >>									
_										

	PLC		460ETCQT →→		MQTT	
Name	Valu	ie (Hex)	Manipulation	n Name	Value (Hex)	
PLC_Data_2_AWS	111	0x006F	→→ [QT01 Data_From_RTA_2	2_AWS 111	0x00 [^]

In the topic filter, use a wildcard character of "#" (subscribe to all topics), and click the Subscribe button. You'll see the subscription once the new Publish data comes in. The "RTA" is the Client ID that is configured in the MQTT device configuration of the RTA. The "Data_From_RTA_2_AWS" is the Publish Topic name configured in the AWS device configuration page of the RTA.



Subscribe to a to	pic Publish to a topic	
Topic filter Info The topic filter describes t # ► Additional configu Subscribe	he topic(s) to which you want to subscribe. The topic filter can include MQTT wildcard characters.	
Subscriptions	#	Pause Clear Export Edit
# ♡×	▼ RTA/Data_From_RTA_2_AWS	October 05, 2021, 11:33:42 (UTC-0500)
G	{ "Data": 111 }	



QT Publish Trigger

By default, the RTA gateway will publish to the broker based on change of state. This means a new publish to the broker will occur any time a value changes. In an application where the client is being charged per publish, such as with AWS, this is not ideal. In this situation the QT Publish trigger can be configured. When the QT Publish Trigger is configured a publish will only occur when the trigger value is incremented, allowing the user to control when data is published.

In the example below, it is shown how the trigger would be configured for MQTT device 1. A trigger value is being mapped from the mating protocol into the QT TriggerPublish1 destination. With this configuration all topics configured on MQTT device 1 will be published when the trigger value is incremented.

C Enable Mapping 2						
Source	Enable Manipulation	Destination				
Group: ETC01 Trigger_Value (Int16) V Start: Trigger_Value V End: Trigger_Value V	• • -> • •	Group: QT TriggerPublish1 (Uint16) v Start: TriggerPublish1 v End: TriggerPublish1				

To trigger for MQTT device 2 or 3, TriggerPublish2 or TriggerPublish3 should be selected under the "Start" dropdown in the destination configuration as shown below.

C Enable	Mapping 2	
Source	Enable Manipulation	Destination
Group: ETC01 Trigger_Value (Int16) V Start: Trigger_Value V	• • • • • •	Group: QT TriggerPublish1 (Uint16) V Start: TriggerPublish1 V
End: Trigger_Value		End: TriggerPublish1
		TriggerPublish2
	<< >>	TriggerPublish3



Mapping - Transferring Data Between Devices

There are 5 ways to move data from one protocol to the other. You can combine any of the following options to customize your gateway as needed.

Option 1 – Data Auto-Configure Mappings: The gateway will automatically take the data type (excluding strings) from one protocol and look for the same data type defined in the other protocol. If there isn't a matching data type, the gateway will map the data to the largest available data type. See Data Auto-Configure section for more details.

Option 2 – String Auto-Configure: The gateway will automatically take the string data type from one protocol and map it into the other. See String Auto-Configure section for more details.

Option 3 – Manual Configure Mappings: If you don't want to use the Auto-Configure Mappings function, you must use the manual mapping feature to configure translations.

Option 4 – Manipulation/Scaling: You can customize your data by using math operations, scaling, or bit manipulation. See Data Mapping-Explanation section for more details.

Option 5 – Move Diagnostic Information: You can manually move diagnostic information from the gateway to either protocol. Diagnostic information is not mapped in Auto-Configure Mappings Mode. See Diagnostic Info section for more details.

Going from Manual Mapping to Auto-Mapping will delete ALL mappings and manipulations configured.

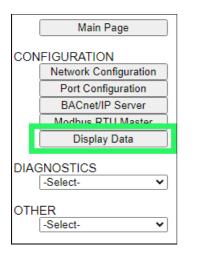


Display Mapping and Values

The Display Data and Display String pages are where you can view the actual data for each mapping that is set up.

Display Data

Click the **Display Data** button to view how the data is mapped and what the values of each mapping are.



Here you will see how each data point (excluding strings) is mapped. To view, select the device from the dropdown menu and click **View** to generate the information regarding that device. Then select either the **Protocol 1 to Protocol 2** or **Protocol 2 to Protocol 1** button, correlating to the direction you wish to see the data.

Display Data	Edit Mapping View as Text
Select a Device Modbus TCP Server IP Address: 0.0.0.0 View	
Protocol 1 to Protocol 2	Protocol 2 to Protocol 1



This page is very useful when verifying that all data is mapped somehow from one protocol to another. If a data point is not mapped, it will display on this page in a yellow highlighted box. The Display Data page will display up to 200 mappings per page, simply navigate to the next page for the additional mapping to display.

Mod	bus RTU to BACne	et/IP			BACnet/IP to Modb	us RTU
			< <u>1</u> > Displaying 1-201 of 3	> 300		
	Modbus RTU		460MMBS 		BACnet/IP	
Name	Valu	e (Hex)	Manipulation	Name	Value	e (Hex)
400001			> >	AI1		
400002			→→	AI2	Mapping Dis	abled for Point
400003			→→	AI3		

In the above example, we see the following:

- Modbus register 400001 from Slave 1 is being mapped to Al1 on BACnet
- Nothing is being moved from Modbus register 400002 to AI2 on BACnet because the mapping is disabled
- Modbus register 400003 from Slave 1 is being mapped to AI3 on BACnet

NOTE: If a data point is mapped twice, only the first instance of it will show here. EX: If Modbus 400001 & 400040 from Slave 1 are both mapped to Al1, only 400001 will show as being mapped to Al1.

If there are values of "--" on this page, it indicates that the source has not yet been validated and no data is being sent to the destination.

The example below reflects the Modbus to PLC flow of data. The Modbus (left side) is the source and the PLC (right side) is the destination.

- The 460 gateway has received valid responses from Modbus registers 400001- 400005 and therefore can pass the data on to the PLC tag called MC2PLC_INT.
- The 460 gateway has NOT received valid responses from Modbus register 400011 & 400012. As
 a result, the data cannot be passed to the PLC tag ETC01_GN0_INT2 and indicates so by using "- "in the value column of the table.



Display Data	1					Edit Mapping View as Text
Select a Device	Modbus TC	CP Server IP Address	s: 10.1.16.16	✓ View		
1	Nodbus TCP/I	P to PLC		F	LC to Modbus	TCP/IP
			Cisplayin	1 >> g 1-7 of 7		
	Modbus	TCP/IP		тсмс ➔	PLC	
Name		Value (Hex)	Manip	ulation Name	Valu	ie (Hex)
400001	15	0x000F	→→	ETC01 MC2PLC_INT[0]	15	0x000F
400002	1495	0x05D7	→→	ETC01 MC2PLC_INT[1]	1495	0x05D7
400003	1	0x0001	→→	ETC01 MC2PLC_INT[2]	1	0x0001
400004	23	0x0017	→→	ETC01 MC2PLC_INT[3]	23	0x0017
400005	3	0x0003	→→	ETC01 MC2PLC_INT[4]	3	0x0003
400011			→ →	ETC01 ETC01_G2N0_INT[0]		
400012			→→	ETC01 ETC01_G2N0_INT[1]		

To view the actual data mappings, click the **Edit Mapping** button. For more details, see the Data Mapping-Explanation section.

To view the data mappings purely as text, click the **View as Text** button. For more details, see the View Data Mapping as Text section.



Display String

Click the **Display String** button to view what the values of each Parsing and/or Concatenating strings are, you can also click on the Edit Mapping to view the mapping of each string.

	Main Page						
CONFIGURATION							
	Network Configuration						
	Port Configuration						
	ASCII						
	Allen-Bradley PLC						
	Display Data						
	Display String						
	Restant now						
DIAG	NOSTICS						
	-Select-						
OTH	ER -Select-						

To view the source or destination groups from a string, click the dropdown menu to generate the information regarding that device. The string data will be displayed in both Hex and ASCII (only the ASCII data is sent). The example below shows data that is coming from the source device. A group will be displayed for each Parsing/Concatenating String field that is configured.

Display String	Edit Mapping View as Text
Select a Group Src: Line 1 Barcode Scanner and a String Barcode Scanner (11 byte	5)
0000: 68 65 6C 6C 6F 20 77 6F 72 6C 64 hello world	

In the Group drop down, "Line1" is defined on the ASCII Device configuration page and "Barcode Scanner" is defined in the ASCII Parsing configuration.

Enable	ASCII D				
Port P	Port 1 (DB9) 🗸		Device Label Line1		
LED Inactivity 0	0-60000 s	Opera	tion Mode Mark Data New	on New Messa	ige 🗸

Field	eld Start Location Length		Data Type	Internal Tag Name	
1:	1	0	String 🗸	Barcode Scanner	



If there are values of "Data Not Valid "on this page, it indicates that the source has not been validated yet and no data is being sent to the destination.

Display String	Edit Mapping
	View as Text
Select a Group Src: Line 1 Barcode Scanner and a String Barcode Scanner (0 by	tes)
Data Not Valid	

NOTE: You can view the whole string data by clicking on **Diagnostics Info** drop down and navigating to ASCII Diagnostics page. You will also have to select the port you want to view in the dropdown below ASCII.

Diagnostics							
ASCII	View						
Port 1 (DB9) V	View						

To view the string mappings, click the **Edit Mapping** button. For more details see the **String Mapping-Explanation** section.

Display String	Edit Mapping
	View as Text
Select a Group Src: Line 1 Barcode Scanner V and a String Barcode Scanner V (11 bytes)	
0000: 68 65 6C 6C 6F 20 77 6F 72 6C 64 hello world	



String Mapping Configuration				Help					
Manual Configure # of Mappings to Configure: 1 0-250 Set Max # of Mappings									
Enable		Ma	oping 1						
Source Destination									
Group: Line 1 Barcode Scanner	•	• 🔶	• •	Group: ETC01 ETC01_G2N0_STRIN▼ String: ETC01_G2N0_STRING ▼					

To view the string mappings purely as text, click the **View as Text** button. For more details see the **View String Mapping** as Text section.



Display String use case

Sending a message of "RTA,Support,Rocks" from an ASCII device to the RTA unit. The ASCII Parsing Configuration would look like my example below. There are more detailed examples of what all the fields represent in the ASCII Parsing section.

	ASCII Device 1 (Line1)								
Max Number of Fields: 3 1-50 Min Number of Fields: 1 1-50									
	Parsing Delimiter: , 44 0x2c 🗸								
	Update Fields								
Field	Start Location	Length	Data Type		Internal Tag Name				
1:	1	0	String	~	Header 1				
2:	1	0	String	~	Header 2				
3:	1	0	String	~	Header 3				

The message is broken up into 3 "Groups" or Parsing fields.

Display String		Edit Mapping View as Text
Select a Group Src: Line1 Header 1	✓ and a String Header 1 ✓ (3 b)	ytes)
0000: 52 54 41	RTA	
Display String		Edit Mapping View as Text
Select a Group Src: Line1 Header 2	✓ and a String Header 2 ✓ (7 t)	oytes)
0000: 53 75 70 70 6F 72 74	Support	
Display String		Edit Mapping View as Text
Select a Group Src: Line1 Header 3	✓ and a String Header 3 ✓ (5 t)	oytes)
0000: 52 6F 63 6B 73	Rocks	

To view the Entire message, click on the Diagnostic drop down, select Diagnostics Info. Select ASCII, click view, select your Port. Whole data will be in the Last Message Sent Diagnostic box.

Diagnostica	Last Messag	je Sent	(17 b	ytes))									
Diagnostics	0000: 0016:	52 54 73	41 20	C 53	75 7	70 70	6F	72	74	2C	52 6	5F 6	3 6B	RTA,Support,Rock
ASCII View Port 1 (DB9) View	0010:													2



Data and String Mapping – Auto-Configure

The Auto-Configure function looks at both protocols and will map the data between the two protocols as best as it can so that all data is mapped. Inputs of like data types will map to outputs of the other protocols like data types first. If a matching data type cannot be found, then the largest available data type will be used. Only when there is no other option is data truncated and mapped into a smaller data type.

If the Auto-Configure function does not map the data as you want or you want to add/modify the mappings, you may do so by going into Manual Configure mode.

The following are examples of the Auto-Configure function.

1) This example shows a common valid setup.



- a. Both Source values were able to be mapped to a corresponding Destination value.
- 2) This example shows how Auto-Configure will make its best guess.

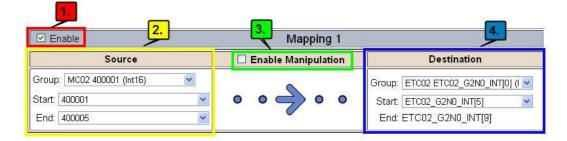
Source	Destination
8-bit Sint	8-bit Sint
16-bit Int	16-bit Int
32-bit Uint	32-bit Uint
32-bit Float	32-bit Uint

 a. The 32-bit Float from the Source location could not find a matching Destination data-type. After all other like data types were mapped, the only data type available was the 2nd 32-bit Uint data type. Auto-Configure was completed even though the data in the Float will be truncated.



Data Mapping – Explanation

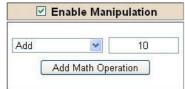
Below are the different parts that can be modified to make up a data mapping.



1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.

2) Source Field (yellow box above):

- a) Group Select the data group you set up in the protocol config to use for this mapping.
- b) Start This is the starting point for this mapping.
- c) End This is the final point to be included for this mapping.
- 3) Manipulation Area (green box above):
 - a) Enable the Data Manipulation. This can be enabled for any mapping.
 - b) Click Add Math Operation for each operation needed. Up to 3 are allowed unless you are using the Scale, Set Bit, or Invert Bit functions. If using Scale, Set Bit, or Invert Bit, then only 1 operation is allowed.
 - c) Select the Operation(s) to perform.
 - i) Math Operations are performed in the order they are selected.
 - ii) If more than one point is selected on the source, the Math Operations will be performed on every point.
 - d) Enter the value(s) for the operation.



Example of Add (similar for Subtract, Multiple, Divide, and MOD). This will add a value of 10 to the source field before it is written to the destination field.

	Enable	Manip	ulation
	Scale		*
Src [1	to	10
Dst 🛛	1	to	100

Example of Scale. This will scale the source values from 1-10 into 1-100 for the destination.

	Enable I	Manipulation
	Set Bit	~
Src		Dst
1	0	5
	(0-15)	(0-15)

Example of Set Bit (similar to Invert Bit). This will take the value of the Oth source bit and copy it into the value of the 5th destination bit.

- 4) Destination Field (blue box above):
 - a) Group Select the data group you set up in the protocol config to use for this mapping.
 - b) Start This is the starting point for where the data is being stored.
 - c) End The End point is derived from the length of the source and cannot be modified.
 - Real Time Automation, Inc.

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Data Mapping – Adding Diagnostic Information

Data Mapping offers 5 different types of information in addition to any scan lines specified for each protocol.

IMPORTANT NOTE: Only add Diagnostic Information **AFTER** both sides of the gateway have been configured. If changes to either protocol are made after diagnostic information has been added to the mapping table, it is necessary to verify all mappings. Remapping may be necessary.

1) Temporary Ram (Int64)

- a) This offers five levels of 64bit Integer space to assist in multiple stages of math operations. For example, you may wish to scale and then add 5. You can set up a single translation to scale with the destination as the temporary ram. Then another translation to add 5 with the source as the temporary ram.
- b) The gateway will automatically convert the Source to fit the Destination, so there is no need for Int 8, 16, 32 since the 64 may be used for any case.

✓ Enable	Mapping 1							
Source	Enable Manipulation	Destination						
	Scale Image: Scale Src 1 to 10 Dst 1 to 100	Group: Temporary Ram0 (Int64) Start: Ram1 End: Ram1						
🗹 Enable	Mapping 2							
Source	Enable Manipulation	Destination						
	Add S Add Math Operation	Group: Temporary Ram0 (Int64)						

In this example, Ram0 is scaled into Ram1. Ram1 is then increased by 5 and stored into Ram2. Ram0 and Ram2 could be considered a source or destination group.

2) Temporary Ram (Double)

a) This is like the Temporary Ram (Int 64), except manipulations will be conducted against the 64bit floating point to allow for large data.

3) Ticks Per Second

a) The gateway operates at 200 ticks per second. This equates to one tick every 5ms. Thus, mapping this to a destination will give easy confirmation of data flow without involving one of the two protocols. If data stops on the destination end, then the RTA is offline.

C Enable Mapping 1								
Source	Enable Manipulation	Destination						
Group: Ticks Since Powerup (Uint32) Start: Since Powerup End: Since Powerup	• • -> • •	Group: BS01 Al1 (Float) Start: Al1 Contemporation Al1						



4) Heartbeat 100ms Update

a) The Heartbeat 100ms Update variable can be used as a heartbeat that updates once every 100ms. The variable starts at 0 on gateway startup and increments by 1 every 100ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 100ms the gateway is offline.

Z Enable	e Mapping 1				
Source	Enable Manipulation	Destination			
Group: Heartbeat 100ms Update (Uir ~		Group: ETC01 Heartbeat (Int32) V			
Start: 100ms Update	$\circ \circ \longrightarrow \circ \circ$	Start: Heartbeat			
End: 100ms Update 🗸		End: Heartbeat			

5) Heartbeat 1000ms Update

a) The Heartbeat 1000ms Update variable can be used as a heartbeat that updates once every 1000ms. The variable starts at 0 on gateway startup and increments by 1 every 1000ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 1000ms the gateway is offline.

Z Enable	2 Enable Mapping 1				
Source	Enable Manipulation	Destination			
Group: Heartbeat 1000ms Update (Ui 🗸		Group: ETC01 Heartbeat (Int32) V			
Start: 1000ms Update 🗸 🗸	$\circ \circ \longrightarrow \circ \circ$	Start: Heartbeat			
End: 1000ms Update v		End: Heartbeat			

6) XY_NetBmpStat

a) If a protocol is a Client/Master, there is a Network Bitmap Status that is provided on the Diagnostics Info page under the Variables section.

Modbus RTU Master	
Device Status Connected and Running	
LED Status Connection Status:	Connected
Variables	
Network Bitmap Status:	0x0000001f

- b) Since a Client/Master may be trying to communicate with multiple devices on the network, it may be beneficial to know if a Server/Slave device is down. By using this Network Bitmap Status, you can expose the connection statuses of individual devices. **Values shown are in HEX.**
 - i) 0x0000002 shows that only device 2 is connected
 - ii) 0x00000003 shows that only devices 1 and 2 are connected
 - iii) 0x0000001f shows that all 5 devices are connected (shown in image above)



c) There are multiple ways to map the NetBmpStat.

Option 1: Map the whole 32bit value to a destination. Example below shows the NetBmpStat is going to an Analog BACnet object. Using a connection of 5 Modbus Slave devices Al1 will show a value of 31.0000. Open a calculator with programmer mode and type in 31, this will represent bits 0 - 4 are on. This mean all 5 devices are connected and running.

If using an AB PLC with a Tag defined as a Dint, then expand the tag within your RSlogix software to expose the bit level and define each bit as a description such as device1, device2, etc.

Enable Mapping 1				
Source		Enable Manipulation	Destination	
Group: MM NetBmpStat (Uint32) Start: NetBmpStat	•	• -> • •	Group: BS01 Al1 (Float) Start: Al1	
End: NetBmpStat		 	End: Al1	

Option 2: You can extract individual bits from the NetBmpStat by using the Set Bit Manipulation and map those to a destination. You'll need a mapping for each device you want to monitor. Example below shows Modbus device 2 (out of 5) is being monitor to a BACnet Binary Object. You can define the object in the BACnet Name configuration.

Enable Mapping 1				
Source	Enable Manipulation	Destination		
Group: MM NetBmpStat (Uint32) Start: NetBmpStat End: NetBmpStat	Set Bit Src Dst 1 0 (0-31) (0)	Group: BS01 BI1 (Bit1) Start: BI1 Find: BI1		



7) Status_XY

a) There are two Statuses provided, one for each protocol. This gives access to the overall status of that Protocol. Each Bit has its own meaning as follows:

Commo	on Status:	0x000000FF	(bit 0-7)1 st byte
Hex:	Bit Position:	Decimal:	Explanation:
0x00	0	0	if we are a Slave/Server
0x01	0	1	if we are a Master/Client
0x02	1	2	connected (0 not connected)
0x04	2	4	first time scan
0x08	3	8	idle (usually added to connected)
0x10	4	16	running (usually added to connected)
0x20	5	32	bit not used
0x40	6	64	recoverable fault
0x80	7	128	nonrecoverable fault

For this example, the ETC Status is mapped to a PLC tag called PLC_Status

	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
	PLC to Mod	bus TCP/IP			Modbus TCP/	IP to PLC
	Р	LC	460ETCM	•	Modbus T	CP/IP
Name		Value (Hex)	Manipula	tion Name	Va	lue (Hex)
PLC_Statu	us 19	0x000000	13 🗲 🗲	ETC Status	19	0x00000013
•				•	•	
Example		is 0x00000013 (-		break down	
F	lex E	Bit Decimal	E	planation		
0)x01 0(on) 1	if we a	re a Mas	ter/Client	
0)x02 1(on) 2	connect	ed (O no	t connecte	d)
<u>0</u>)x10 4(on) 16	running	(usuall	y added to	connected)
Т	otal: Ox	13 19				
Extern	al Fault	::	0x00001	F00 (bi	t 8-15)2 ⁿ	^d byte
Hex: B	Bit Posit	ion: <u>Decima</u>	al: <u>Ex</u>	planatio	n:	
0x00	8	0		ocal con		
0x01 0x02	8 9	256 512		emotely emotely		
0x02 0x04	10	-			to depende	ncv
0x08	11	2,04			ue to depe	-
Recove	rable Fa	aults: 0x0	OFF0000 (bit 16-	23)3 rd byt	e
Hex: B	Bit Posit	ion: <u>Decima</u>	al: <u>Ex</u>	planatio	n:	
0x01 0x02	16 17					• timed out • Slave err

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Non-Recoverable Faults 0xFF000000 (bit 24-31)4th byte

Hex:	Bit Position	: Decimal:	Explanation:
0x01	24	16,777,216	nonrecoverable fault - task fatal err
0x02	25	33,554,432	nonrecoverable fault - config missing
0x04	26	67,108,864	nonrecoverable fault - bad hardware port
0x08	27	134,217,728	nonrecoverable fault - config err
0x10 0x20	28 29	268,435,456 536,870,912	Configuration Mode No Ethernet Cable Plugged In

For this example, the MC Status is mapped to a PLC tag called MC_Status

	PLC to Modbus T	CP/IP			Modbus TCP/IF	P to PLC
	PLC		460ETCMC		Modbus TC	P/IP
Name	Val	ue (Hex)	Manipulation	Name	Val	ue (Hex)
MC_Status	65601	0x00010041	* *	MC Status	65601	0x00010041

Example: MC Status is 0x00010041 (65601 decimal), here is the break down, we know that bytes 1 and 3 are being used, so here is the break down,

Commoi	n Status	:	
Hex:	<u>Bit:</u>	Decimal:	Explanation:
0x01	0(on)	1	if we are a Master/Client
0x40	6(on)	64	recoverable fault
	erable F		Eveleneties
<u>Hex:</u>	<u>Bit:</u>	<u>Decimal:</u>	Explanation:
0x01	16	65 , 536	recoverable fault - timed
0x01004	41	65,601	

Total:



String Mapping – Explanation

Below are the different parts that can be modified to make up a string mapping.

String data types can only be mapped to other string data types. There is no manipulation that can be done on the string.

Enable	Mapping 1	3.
Source		Destination
Group: Line 1 Barcode Scanner		Group: ETC01 ETC01_G2N0_STRIN♥ String: ETC01_G2N0_STRING ♥

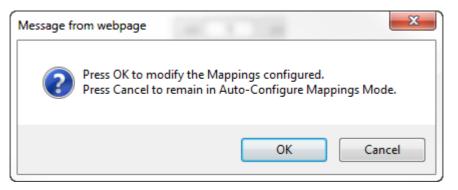
- 1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
- 2) Source Field (yellow box above):
 - a) Group Select the string data group you set up in the protocol config to use for this mapping.
 - b) String This is the string used for this mapping.
- 3) Destination Field (green box above):
 - a) Group Select the string data group you set up in the protocol config to use for this mapping.
 - b) String This is the string where the data is being stored.



Mapping - Auto-Configure Mode to Manual Configure Mode

To transition from Auto-Configure Mapping Mode to Manual Configure Mode, click the dropdown at the top of the Mapping Configuration page and select Manual Configure.

After you click this button, you will be prompted to confirm if this is really what you want to do.



Click **OK** to proceed to Manual Configure Mode or click **Cancel** to remain in Auto-Configure Mappings Mode.

Once OK is clicked, there are 2 options on how to proceed from here.

Message fr	om webpage
?	Press OK to keep the current Mappings. Press Cancel to Delete all Mappings.
	OK Cancel

- 1) To keep the mappings that are already configured press **OK**.
 - a) You would want this option if you are adding additional mappings or you want to modify the mapping(s) that already exist.
- 2) To delete the mappings that are already there and start over press **Cancel**.

To modify the number of mappings, enter a number in the text field next to **# of Mappings to Configure** and click the **Set Max # of Mappings** button. You can always add more mappings if needed.



Mapping – Manual Configure Mode to Auto-Configure Mode

To transition from Manual Configure Mode to Auto-Configure Mapping Mode, click the dropdown menu at the top of the Mapping Configuration page and select Auto-Configure Mappings.

Message fr	rom webpage						
Press OK to delete the current Mappings and go back to Auto-Configure Mappings mode. Press Cancel to keep Mappings and remain in current Mode.							
	OK Cancel						

Click **OK** to proceed to delete all current mappings and go back to Auto-Configure Mappings Mode. Click **Cancel** to keep all mappings and remain in Manual Configure Mode.

NOTE: Once you revert to Auto-Configure Mapping Mode there is no way to recover the mappings you lost. Any mappings you previously have added will be deleted as well.



View as Text

Data Mapping

The View as Text page displays the point to point mapping(s) you set up in the Data Mapping section. This will also display any manipulation(s) that are configured.

Each line on this page will read as follows:

Mapping number: source point **Len**: Number of points mapped -> manipulation (if blank then no manipulation) -> destination point

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 Registers starting at register 1 and want to see if 400011 is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

This is the text display for the example shown under the *Data Mapping-Adding Diagnostic Information* section.

Data Mapping									
1445.500000055666666666666666666666666666	'emporary RamO 'emporary Ram1						1:100 -> Temporary Ram2	Temporary	Ram1

String Mapping

The View as Text page displays the string mapping(s) you set up in the String Mapping section.

Each line on this page will read as follows:

Mapping number: source point -> **Copy** -> destination point

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 String Tags in the PLC and want to see if "Test_String" in the Logix PLC is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

String Mapping									
Mapping 1:	Logix Test_String	-> Copy ->	MCO2 400001						



Base Triggering – Data Validiation Triggering

With Base Triggering, you will be marking data as "Invalid" and force RTA Master/Controller/Client protocols to read all the read data points sources until ALL source protocols data is valid. You will be able to utilize the Handshake to map over to Technology Trigger and/or back over to your source protocol for reference.

How does this work?

- 1) Map the Triggering Variable (Source) over to Trigger # (Dest).
- 2) If Trigger # value changes states mark all Trigger # protocols read data as "Invalid".
- 3) Read all source read data points until ALL source read data is valid.
- 4) Handshake # value is set equal to Trigger # value.
- 5) Map Handshake # to reference data point. Note: # is an internal reference to the Server/Slave number you are settings up. ex. RTA Server/Slave products can only be Trigger 1 and Handshake 1 since we are only 1 device. If RTA is a Master/Client, then you can have a Trigger# for each server/slave connected too.

How do you set this up?

In this example I'm using a 460MCBS. My Building Automation System wants to verify that all data read from Modbus TCP/IP Server is valid.

1) Add an extra Analog Output for your Trigger. This tells the RTA to mark all data invalid.

Write Data	Groups (BACn	et/IP to 460MCBS)		
	Data Group	Object Type	Starting Object	# of Objects
	1	Analog Output (32 Bit Float)	1	21
	2	Binary Output	1	0
	3	CharacterString Value	51	0

a) You can define AI21 as your validation name in the Setup BACnet Names Configuration.

		Setup BACn	et Names, Units, and	ICOV		
21	G01 🗸	Data Validation Trigger	Other 🗸	no-units	~	1.000000

2) Add another Analog Input as reference for when data has been validated. When you write from AO21 to validate data, the RTA will reply to AI40 saying "validation complete".

Data Group	Object Type	Starting Object	# of Objects
1	Analog Input (32 Bit Float)	1	40
2	Binary Input	1	0
3	CharacterString Value	1	0



40	G01 🗸	Data Validation Result	Other 🗸	no-units 🗸 🗸	1.000000

- 3) Within the Data Mapping page manually add 2 additional mappings.
- 4) The first mapping is going to be the Data Validation Triggering. AO21 will write to the RTA, MC Trigger 1 will mark data invalid.

C Enable	Mapping 2	
Source	Enable Manipulation	Destination
Group: BS01 AO1 (Float)	Grou	Ip: MC Trigger 0 (Uint16) 🗸
Start: A021	🛛 O 🔾 O O 🛛 Sta	irt: Trigger 1 🗸 🗸
End: AO21	Ei Ei	id: Trigger 1

5) The second mapping, the MC Handshake will increment that all data is validated and write to Al21 "all data is validated". The value of Al40 and AO21 should be the same.

C Enable			Мар	ping	3		
Source		Enat	ole Manij	oulat	ion	Destination	
Group: MC Handshake 0 (Uint16)						Group: BS01 Al1 (Float)	
Start: Handshake 1	•	0	$ \Rightarrow $	0	0	Start: AI40 🗸	
End: Handshake 1						End: AI40	



Security Configuration

To setup security on the 460 gateway, navigate to **Other->Security Configuration**. You can configure Security for 3 administrators, 5 users, and 1 guest.

THIS IS NOT A TOTAL SECURITY FEATURE

The security feature offers a way to password protect access to diagnostics and configuration on the network. The security feature does not protect against "Air Gap" threats. If the gateway can be physically accessed, security can be reset. All security can be disabled if physical contact can be made. From the login page, click the Reset Password button twice. You will be forced to do a hard reboot (power down) on the gateway within 15 minutes of clicking the button. This process should be used in the event a password is forgotten.

Note: Only Admins have configuration access to all web pages.

- Log Out Timer: The system will automatically log inactive users off after this period of time.
 NOTE: A time of 0 means that the user will not be automatically logged off. Instead, they must manually click the Logout button.
- 2) Username: Enter a username, max of 32 characters.
- 3) Password: Enter a password for the username, max of 32 characters, case sensitive.
 - a. Re-enter the Password
- 4) E-mail: In case the password was forgotten, a user can have their password e-mailed to them if e-mail was configured.
- 5) Hint: A helpful reminder of what the password is.

lmin Co	nfiguration				
Admin	Username	Password	Re-enter Password	Email	Hint
1 [Not Configured	
2 [Not Configured	
3				Not Configured	
ser Con	figuration	Admi	in Contact Informati	n	
ser Con	figuration Username	Adm	in Contact Information Re-enter Password	Email	Hint
	ē.		Re-enter		Hint
User	ē.		Re-enter	Email	Hint
User 1 [ē.		Re-enter	Email Not Configured	Hint
User 1 [2 [ē.		Re-enter	Email Not Configured Not Configured	Hint



Security Configuration-Security Levels

Each webpage in the gateway can have a separate security level associated with it for each user.

Security Levels:

- 1) Full Access: Capability to view and configure a web page.
- 2) View Access: Capability to view a web page, but cannot configure parameters.
- 3) **No Access**: No capability of viewing the web page and page will be removed from Navigation.

Jser 1: Jser 2:	Web Page	Security	
User 3: User 4: User 5:	All Web Pages	No Access 👻 Set	
Guest	Web Page	Security	
	Main Page	Full Access 💌	
	Device Configuration	Full Access 😽	
	Port Configuration	Full Access 🐱	
	BACnet/IP Server	Full Access 🔽	
	Modbus RTU Master	Full Access 💌	
	View Mapping	Full Access 😽	
	Mapping	Full Access 💌	
	Setup LED's	Full Access 👻	
	Diagnostic Info		
	Logging	Full Access 😽	
	Display Data	Full Access 💌	
	Export Configuration	Full Access 😽	
	Import Configuration	Full Access 💌	
	Save As Template	Full Access 💙	
	Load From Template	Full Access 💌	
	Utilities	Full Access 💙	
	Email Configuration	Full Access 💌	
	Alarm Configuration	Full Access 💙	
	String Mapping	Full Access 💙	
	View String Mapping	Full Access 💙	
	Display String	Full Access 💙	



Security - Log In

Username: Name of the user to login.

Password: Password of the user to login.

Log In: If login is successful, the user will be redirected to the Main Page.

Send Password to Email: Sends the specified User's Password to the email configured for that user.

Display Hint: Displays the hint specified for the User if one was set up.

Reset Password: This is used to reset security settings. Confirm reset password must be selected to confirm this action. Once confirmed, there is a 15 minute window to do a hard reset of the gateway by physically removing and restoring power from the gateway. Once power is restored, you may navigate to the IP address of the gateway as normal.

	cation Description
Username:	Admin
Password:	
Display Hint	Log In Reset Password

Security - Log Out

Once a user is done with a session they may click **logout** at the top of any page. The user may also be logged out for inactivity based off of the Log Out Timer specified during the configuration.



Closing the browser is not sufficient to log out.



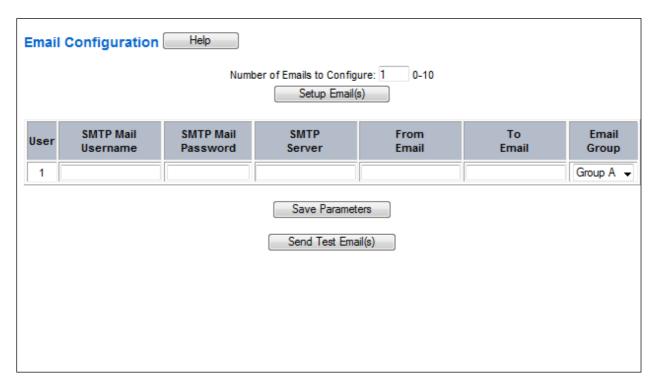
Email Configuration

To setup e-mails on the 460 gateway, navigate to **Other->Email Configuration**.

You can configure up to 10 email addresses.

- 1) SMTP Mail Username: The email address that the SMTP server has set up to use.
- 2) SMTP Mail Password: If authentication is required, enter the SMTP Server's password (Optional).
- 3) SMTP Server: Enter the Name of the SMTP Server or the IP Address of the Server.
- 4) From E-mail: Enter the e-mail that will show up as the sender.
- 5) To E-mail: Enter the e-mail that is to receive the e-mail.
- 6) E-mail Group: Choose a group for the user. This is used in other web pages.

Click the **Save Parameters** button to commit the changes and reboot the gateway.





Alarm Configuration

To setup alarms on the 460 gateway, navigate to **Other->Alarm Configuration**.

1) Alarm Delay upon Powerup: At Powerup, the gateway will have values of '0' stored for all data. This may cause alarms to trigger before these values are updated by the mating protocols. Set this field to provide needed time to update fields before considering values for alarms.

Alarm Configuration				Help
	Alarm Delay	upon Powerup:	0 0-3600 s	
	# of Alarm	s to Configure: Set Max #Ala	1 0-100	
		< 1	>>	
🗹 Enable		ŀ	Alarm 1	
Data Point	Set Error	Clear Error	Alarm Name	Email
Ticks Since Powerup (Uint32) Ticks Since Powerup	>= 👻	None 🖌	Gateway_test	Group A
		<< >>		

- 2) Enter the number of alarms to configure and click **Set Max # Alarms** to generate those lines.
- 3) In the Data Point Section:
 - a. Top dropdown: select the Data Group. This dropdown menu will contain all groups that go from the gateway to the network.
 - b. Lower dropdown: select the Data Point's Specific Point. This is used to select which point in the group will be monitored for alarms.
- 4) In the Set Error Section:
 - a. Select the Set Error Operation in the top dropdown menu. Available options are <, >, <=, >=,
 !=, ==, and Change of State (COS). This is the operation that will be used to compare the
 Data Point value against the Error Value to determine if the alarm needs to be set.
 - b. Select the Set Error Value. This value is used as: 'Data Point's Value' 'Operation' 'Value.' Ex: Ticks Since Powerup >= 1000. This will set the alarm after 1000 ticks have elapsed since the unit powered up.



- 5) In the Clear Error Section:
 - a. Select the Clear Error Operation. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be cleared.
 - b. Select the Clear Error Value.
 -Ex: Ticks Since Powerup >= 5000. This will clear the alarm after 5000 ticks have elapsed since the unit powered up.
- 6) Enter an Alarm Name. This will make the alarm unique and will be available in the Alarm Status page as well as in the email generated by the alarm.
- 7) Select an email to associate this alarm with. When an alarm is set, it sends an email. When an alarm is cleared, it will also send an email.

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.



Diagnostics – Alarm Status

Alarm Status will only display under the Diagnostic menu tab if at least 1 Alarm is enabled.

- 1) # Alarms Enabled: This is a count of enabled alarms.
- 2) # Alarms Active: This is how many alarms are presently active (set).
- 3) Last Active Alarm: This is the last alarm that the gateway detected.
- 4) Clear # of Times Active: This will reset all alarms '# of Times Active' to 0.
- 5) Alarm #: The reference number to the given alarm on the alarm setup page.
- 6) Name: The name of the alarm.
- 7) Status: The current status of the alarm, either OK or ALARM.
- 8) # of Times Active: This count represents the number of times this alarm has become active. If an alarm is triggered, this count will increment.

Alarm Statu	IS			
# Alarms En	abled:	1		
# Alarms Ac	tive:	0		
Last Active	Alarm:			
				r # of Times Active
	Alarm#	Name	Status	# of Times Active
	1	Alarm Example	OK	0

Alarms - Active

While one or more alarms are active, every page will display 'Alarms Active' at the top of the page. This will no longer be displayed if all active alarms have been cleared.



When an alarm is activated, the following will occur:

- 1) A one-time notification will be sent out to the email associated with the alarm.
- 2) For duplicate emails to occur, the alarm must be cleared and then become active again.
- 3) # Alarms Active and # of Times Active will be incremented.
- 4) Status of the Individual Alarm will be set to Alarm.
- 5) *Last Active Alarm* field will be populated with details on what triggered the alarm. Real Time Automation, Inc. 81 1-800-249-1612



Alarm Statu	S			
# Alarms En	abled:	1		
# Alarms Ac	tive:	1		
Last Active	Alarm:	Alarm 1 is Set: Actual: 0 < Limit: 20		
				Clear # of Times Active
	Alarm#	Name	Status	# of Times Active
	1	Alarm Example	Alarm	1

Alarms – Clear

When an alarm is cleared, the following will occur:

- 1) A one-time notification will be sent to the email associated with the alarm.
 - a. For duplicate emails to occur, the alarm must become active and then be cleared again.
- 2) Total # Alarms Active will decrement. Last Active Alarm will not be changed.
- 3) Status of the Individual Alarm will be reset to OK.



Change of State (COS) Configuration

To access the configuration files in the 460 gateway, navigate to dropdown **Other->COS Configuration**. The gateway, by default only writes when data has changed. The gateway also waits to write any data to the destination until the source protocol is successfully connected.

Default values should fit most applications. Change these values with caution as they affect performance.

 the data will be marked as stale within the gateway and will force a write request to occur. Thi timer is to be used to force cyclic updates in the gateway, since data will only be written if it has changed by default. There is a separate timer per data mapping. Gateway behavior: If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State basis. 									
 changed by default. There is a separate timer per data mapping. Gateway behavior: If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State 									
 Gateway behavior: If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State 									
 If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State 									
basis.									
 If time > 0s => The gateway will write out new values whenever the timer expires to force cyclic updates (write every x seconds). 									
2) Production Inhibit Timer: Amount of time after a Change of State write request has occurred									
before allowing a new Change of State to be written. This is to be used to prevent jitter. Defau									
value is 0ms. This timer takes priority over the Stale Data Timer. There is a separate timer per									
data mapping. This timer is active only after the first write goes out and the first COS event									
OCCURS.									
3) Writes Before Reads: If multiple writes are queued, execute # of Writes Before Reads before t									
next read occurs. Default is 10 and should fit most applications.									
Warning: A value of 0 here may starve reads if a lot of writes are queued. This may be useful in									
applications where a burst of writes may occur and you want to guarantee they all go out befo									
the next set of reads begin.									
) Reads Before Writes: If multiple writes are queued, the # of Writes Before Reads will occur									
before starting the # of Reads Before Writes. Once the # of Reads Before Writes has occurred,									
the counter for both reads and write will be reset. Default is 1 and should fit most applications									
5) Enable Data Integrity: If enabled, do not execute any write requests to the destination until th									
source data point is connected and communicating. This prevents writes of 0 upon power up.									
6) Enable Mark Whole Entry New: If Enabled, mark the entire scan line or data group new upon a data alognet within the scan line or data group to be new.									
data element within the scan line or data group to be new. Change of State Configuration Help									
Change of State Configuration Help									
Stale Data Timer: 0 0-3600 s									
Production Inhibit Timer: 0 0-60000 ms									
Writes Before Reads: 10 0-255									
Reads Before Writes: 1 1-255									
Enable Data Integrity:									
Enable Mark Whole Entry New: 🔲									
Save Parameters									

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.



Diagnostics Info

The Diagnostics page is where you can view both protocols' diagnostics information, # of Data Mappings, # of String Mapping and # Alarm Mappings.

DIAG	SNOSTICS	
	-Select-	~
	-Select-	
OTH	Diagnostic Info	
	Logging	

For protocol specific diagnostic information, refer to the next few pages.

Diagnostics Mapping

This section displays the number of mappings that are enabled, Data Mapping and String Mapping will show the # of Errors and First Errors. Alarms will show # active and Last Alarm that was active.

Common Errors:

- Destination or Source Point does not exist

 a) Solution: Re-map the mapping
- 2) Source or Destination Pointer too small
 - a) There is not enough space on either the Source, or the Destination for the data you want to copy. This is typically seen when the Destination is smaller than the amount of data being transferred to it.
- 3) Range Discard, Min or Max Value
 - a) The actual data value is outside of the defined range
- 4) Math Error
 - a) Operation value cannot be 0
- 5) Scaling Error
 - a) Source Min must be smaller than Source Max
 - b) Destination Min must be smaller than Destination Max

Data Mapping # Enabled: # of Errors: First Error:	5 of 5 0
String Mapping # Enabled: # of Errors: First Error:	2 of 2 0
Alarms # Enabled: # Active: Last Active:	3 0

Note: you can also view this information on the Main Page.



Diagnostics – ASCII

Select ASCII in the top dropdown menu on the Diagnostics Page to view a breakdown of the diagnostics that are displayed on the page. You may also view individual ASCII device counters and messages by selecting the device in the *All ASCII* dropdown and clicking **View**. Additional diagnostic information can be found by clicking the **Help** button.

Diagnostics	
ASCII View All ASCII View	Clear All Values
Device Status Connected and Running	Help Clear Buffers

NOTE: This page will auto-refresh every five seconds with the latest data.

Clear All Values - This will only affect displayed values.

This will reset all displayed values back to zero and clear the Status Strings.
 Example: If viewing ASCII – Port #, this will only clear the values for Port #. This will reduce the *All ASCII* values indirectly.

Variables	
Network Bitmap Status:	0x0000001
Successful Transmit Count:	4
Successful Receive Count:	1
Received due to Length:	0
Received due to Delimiters:	0
Received due to Timeout:	1
Received but Discarded:	0
Successful Parsed Messages:	1
Failed Parsed Messages:	0
Status Strings	
Queued Messages:	See Device Level
Last Parsed Error:	

Clear Buffers - This will clear the Next Message to Send from Queue buffer and Current Message being received from ASCII buffer and any message stored in the Queue.

Next Message to Send from Queue (17 bytes)

```
0000: 52 54 41 2C 53 75 70 70 6F 72 74 2C 52 6F 63 6B RTA,Support,Rock
0016: 73 s
```

Current Message being Received from ASCII (17 bytes)

0000: 52 54 41 2C 53 75 70 70 6F 72 74 2C 52 6F 63 6B RTA,Support,Rock 0016: 73 s



Device Status - This will only display when viewing All ASCII.

- 1) Connected and Running– The gateway is connected to all the ASCII devices and data is being received/transmitted.
- 2) Not Connected There have been no messages received or transmitted.
 - a. Verify that the serial /TCP/IP/USB settings match your device.
- 3) Fatal Error: Hardware Port Not Configured The port selected on the ASCII Configuration page is not configured.

Diagnostics	
ASCII View	
All ASCII View	
Device Status	
Fatal Error: Couldn't Open Hardware Port	
LED Status	
Connection Status:	No Serial Port Configured

- a. Verify the ASCII device is enabled and configured.
- b. Verify the port configured matches the port enabled.

Enab	le		ASCII [Device 1	
	Po	rt -Select- 🗸	•	Device Label Line1	
L	ED Inactivit	y 0	0-60000 s	Operation Mode Mark Data New	on New Message 🛛 🖌

LED Status - This is the Status for *All ASCII* or the specific ASCII device selected.

- 1) Solid Green (Connected) The gateway is receiving/transmitting data within the inactivity period for all the ASCII devices that are configured and enabled.
- 2) Flashing Green (Not Connected/First Time Scan) Start up state. No messages have been received or transmitted, but port is connected.
- 3) Flashing Red (Connection Timeout) The only way to exit this state is with a valid received message.
 - a. Data has been discarded due to the queue being full.
 - b. Data has not been received/transmitted within the inactivity period.
 - c. Port not opened.
 - d. Message parsing has failed.



Variables - These are the values for All ASCII, or the ASCII device selected.

- 1) Successful Transmit Count:
 - a) Number of messages that the gateway has transmitted to the ASCII device
- 2) Successful Receive Count:
 - a) Number of complete messages that the gateway has received from the ASCII device
- 3) Received due to Length:
 - a) Number of messages completed due to the Max Message Length being reached
- 4) Received due to Delimiters:
 - a) Number of messages completed due to the Start or End Delimiters being seen
- 5) Received due to Timeout:
 - a) Number of messages completed due to the Receive Character Timeout being reached
- 6) Received but Discarded:
 - a) Number of messages that are complete but discarded due to the queue being full
 - b) Change the Gateway Hold Msg Timeout to be less than what you currently have set
- 7) Successful Parsed Messages:
 - a) Number of messages that are complete and have been successfully parsed
- 8) Failed Parsed Messages:

a) Number of messages that are complete but have not been parsed successfully

Variables	
Network Bitmap Status:	0x0000001
Successful Transmit Count:	0
Successful Receive Count:	1
Received due to Length:	1
Received due to Delimiters:	0
Received due to Timeout:	0
Received but Discarded:	0
Successful Parsed Messages:	1
Failed Parsed Messages:	0
Status Strings	
Queued Messages:	
Last Parsed Error:	

Status Strings - These are the values for *All ASCII*, or the ASCII device selected.

- 1) Queued Messages:
 - a) The gateway will hold up to 20 (configurable) complete messages to send to the other protocol
 - b) This will only increment if the Gateway Hold Msg Timeout is non-zero and messages are being received faster than we can send to the other protocol
- 2) Last Parsed Error:
 - a) Last parsed error the gateway encountered

Common Error Messages:

- 1) **Number of Fields Invalid:** The total number of parsed fields is greater than the number of fields the gateway was expecting
- 2) **Discard:** The Field has been discarded
- 3) Invalid Length for Field: Number of characters parsed is greater than the number of characters that the gateway is expecting



4) Calculated Length of Data exceeds 255 Characters: Number of characters parsed within a field exceeds 255 characters

Buffers

0000:	54	68	69	73	20	69	73	20	61	20	74	65	73	74	20	6D	This is a test m	
0016:	65	73	73	61	67	65	20	77	69	74	68	20	76	61	72	69	essage with vari	
0032:																	ous characters@#	
0048:									7D	3B	27	2C	2E	3C	3E	2F	\$%^&*(){};',.<>/	
0064:	ЗF	AC	00	OA	OD	21	21										2!!	

Each buffer text area is divided into three separate parts. Refer to screenshot above for labels.

- 1) Starting byte for that line
- 2) HEX character representation
- 3) ASCII character representation (Unprintable ASCII characters (like <CR>) will be displayed as '.' on the right-hand side of the buffer area.)

Last Message Sent:

1) Last complete message the gateway received from the ASCII device, processed, and sent to the other protocol

```
Last Message Sent (17 bytes)

0000: 52 54 41 2C 53 75 70 70 6F 72 74 2C 52 6F 63 6B RTA,Support,Rock

0016: 73 s
```

Next Message to Send from Queue:

2) This is the next complete message that the gateway has already received and processed from the ASCII device, and will be sent next to the other protocol

```
Next Message to Send from Queue (17 bytes)

0000: 52 54 41 2C 53 75 70 70 6F 72 74 2C 52 6F 63 6B RTA,Support,Rock

0016: 73 s
```

Current Message being Received from ASCII:

- 1) The current data that the gateway is receiving. The data needs to hit one of the three end cases to call a message complete:
 - a) Max Message Length (max number of characters to receive)
 - b) Receive Character Timeout (max time to wait after a character to call the current message complete)
 - c) Delimiters (gateway has not received the delimiters that are specified)



Current Message being Received from ASCII (17 bytes)

```
0000: 52 54 41 2C 53 75 70 70 6F 72 74 2C 52 6F 63 6B RTA,Support,Rock
0016: 73 s
```

Last Message Sent to ASCII:

1) Last message that the gateway sent to the ASCII device

Note: The concatenated delimiters are not displayed in this message but will be transmitted with the message

```
Last Message Sent to ASCII (18 bytes)

0000: 52 54 41 20 53 75 70 70 6F 72 74 20 52 6F 63 6B RTA Support Rock

0016: 73 21 s!
```

Send Data from Gateway to ASCII: (Used for testing only, Character limit of 1024):

- 1) Enter a message to send to your ASCII device
- 2) Can be used to test communication and test formatting of messages





Diagnostic – MQTT Client

Select the MQTT Client in the dropdown menu on the Diagnostic page to view the breakdown of the diagnostics and common strings that are display on the page. You may also view the individual MQTT device counters by selecting the device in the All Devices drop down and clicking **View**.

NOTE: This page will auto-refresh every five seconds.

Diagnostics			
MQTT Client	✓ View		Clear All Values
All Devices ~ View	V		
All Devices		ſ	Help
AWS QT01 ode			
	Diagnostics		
	MQTT ClientViewAll DevicesView]	
	Device Status Configuration Mode Gateway R LED Status Connection Status:	estart Needed Configuration Mode	

Clear All Values: This will only affect the Variables values.

• This will return all values displayed to zero.

Device Status: This will only display when viewing All Devices. **Connected:** All Devices configured/enabled are communicating

Not Connected: Fatal Error No Configuration

- No Devices that have been configured are enabled
- No Devices that have been configured and enabled have topics configured

Not Connected: Dependency Protocol is Faulted

The Dependency Protocol has Faulted

Error: Timeout

- One or more enabled devices are missing
- Verify MQTT broker for correct IP address.



LED Status

Solid Green (Connected):

- The gateway is connected to all the MQTT devices that are configured and enabled **Flashing Green (Not Connected):**
 - No MQTT devices are configured / enabled. Go to the MQTT Client Device Configuration to configure a device

Flashing Red (Not Connected):

- One or more of the MQTT brokers configured are missing (nodes missing)
- One or more of the MQTT brokers configured do not have topics configured
- The Dependency Protocol has faulted

Flashing Red (Communication not attempted yet):

• No topics are configured and data needed for writes isn't valid yet

Solid Red (Invalid Configuration):

- No devices are enabled
- One or more of the MQTT devices have a conflicted IP address

Off:

- No Power
- No Ethernet cable connected

Variables: These are the values for all servers, or the specific server selected.

Variables	
Network Bitmap Status:	0x0000000
Published Messages to MQTT:	0
Published Messages from MQTT:	0
Subscribed Messages Actual:	0
Subscribed Messages Expected:	0

Network Bitmap Status (Displayed in Hex):

- Each bit corresponds to a MQTT device. If the bit is set, the MQTT device is connected, otherwise the bit is 0.
- Bit 0 corresponds to MQTT device 1 and Bit 2 is for MQTT device 3 and so on.

Published Messages to MQTT:

• Number of Write Topics which have been sent to the MQTT broker

Published Messages from MQTT:

- Number of Read Topics which have been sent from the MQTT broker to the gateway **Subscribed Messages Actual:**
 - Number of Successful Subscribed Topics
 - This should equal the Subscribed Messages Expected

Subscribed Messages Expected:

• Number of Subscribed Topics that the gateway should have open



LED Configuration

To modify the behavior of the LEDs on the 460 gateway, navigate to **Other->Setup LEDs**.

OTH	IER	
	-Select-	~
	-Select-	
	Setup LED's	
		-

Each LED may be set to Disabled, Protocol 1, or Protocol 2. If either protocol is a master/client, you may set the LED to represent either all slaves/servers configured in the gateway or a slave/server device.

To select a slave/server device:

- 1) Select the protocol in the left dropdown menu.
- 2) Click **Save Parameters** to generate the second dropdown menu.
- 3) Select the individual slave/server in the right dropdown menu.

Click the **Save Parameters** button to commit the changes and reboot the gateway.

LED Configuration		
	LED 1 Modbus RTU Master: Connection Status V LED 2 BACnet/IP Server: Connection Status V	All Slave's 👻
	Save Parameters	



Configuration Files

To access the configuration file in the 460 gateway, select the dropdown Other->Export/Import Config.

OTHER					
	-Select-				
	-Select-				
	Setup LED's				
	Export / Import Config 📐				
	Export / Import Template				
	Utilities				

Export Configuration

Export Configuration		
	Save Configuration to File	

The Export Configuration allows you to save your configuration file for backup or to be imported into another gateway. This file is named *rta_cfg.rtax* by default.

Upon clicking the **Save Configuration to File** button, you will be prompted to select a location to save the file. Different web browsers will yield different looks.

What do you want to do with rta_cfg.rtax? From: 10.1.16.106	Open	Save	^	Cancel	\times

Import Configuration

You can import a previously exported configuration file or a configuration file from another device into the 460 gateway, whenever it is in Configuration Mode.

Upon clicking the **Choose File** button, you will be prompted to select a location from which to load the saved file. Once the location is selected, you can choose the **Import Network Settings** checkbox if you want to load the network settings of the configuration file or just load the configuration without the network setting.

If you choose to Import Network Settings, this will override your current gateway's network setting with the settings in the configuration file. After you click on the Load Configuration button, a banner will display your gateway's new IP address.

Network Settings have changed. Manually enter IP Address of X.X.X.X in the URL.

If the configuration has successfully loaded, the gateway will indicate that it was successful, and a message will appear under the Load Configuration button indicating Restart Needed.



Import Configuration		
	Choose File No file chosen	
	Import Network Settings	
	Load Configuration	

If it encountered an error while trying to load the saved configuration, the gateway will indicate the first error it found and a brief description about it under the Load Configuration button. Contact RTA Support with a screenshot of this error to further troubleshoot.



Save and Replace Configuration Using SD Card

Saving Configuration Using SD Card

This function saves the gateway's configuration automatically to an SD Card each time the gateway is rebooted via the **Restart Now** button on the web page. If this unit should fail in the future, the last configuration stored on the SD card and can be used for a new gateway to get the application back up and running quickly.

This SD Card replaces every configurable field in the gateway, **EXCEPT** for IP Address, Subnet Mask, and Default Gateway.

Replacing Configuration Using SD Card

To replace a configuration in a gateway using the SD Card, a specific sequence of events must be followed for the replacement to happen correctly:

- 1) Extract SD Card from gateway you wish to copy the configuration from.
- 2) Power up the gateway you wish to copy the configuration to. DO NOT INSERT SD CARD YET.
- 3) Navigate to the webpage inside the unit.
- 4) Navigate to the dropdown **Other->Utilities**.
- 5) If you are not currently in *Mode: Configuration*, go into Configuration Mode by clicking the **Configuration Mode** button at the top left-hand side of the screen.
- 6) Press the **Revert to Manufacturing Defaults** button on the Utilities Page. The Configuration will ONLY be replaced by the SD Card if the gateway does not have a configuration already in it.
- 7) When the unit comes back in *Mode: Running,* insert the SD Card.
- 8) Do a hard power cycle to the unit by unplugging power. DO NOT RESET POWER VIA WEB PAGES.
 - a. It will take an additional 30 seconds for the unit to power up while it is transferring the configuration. During this time, the gateway cannot be accessed via the web page.
- 9) When the unit comes back up, the configuration should be exactly what was on the SD Card.



Intelligent Reset Button

If the IP Address of the gateway is forgotten or is unknown, there is an easy way to recover the IP Address using a reset button on the hardware.



- 1) On the side of the gateway with the SD card slot, there is a small pinhole. Using a paperclip, press the button through this pinhole and hold the button for at least 5 seconds.
- 2) After 5 seconds, the unit will acknowledge the command and LED 1 and LED 2 will start an alternate Blink Green quickly pattern.
- 3) Release the button and the gateway will reset to default IP settings (DHCP).



Utilities

To access the Utilities page in the 460 gateway, navigate to **Other->Utilities**. The Utilities screen displays information about the gateway including Operation Time, File System Usage, Memory Usage, and Memory Block Usage.

OTHER

	-Select-
	-Select-
	Setup LED's
	Export / Import Config
	Export / Import Template
	Utilities
	Time Configuration
	Email Configuration
1	Security Configuration
	Alarm Configuration
	COS Configuration

Here you can also:

- View the full revision of the software.
- View all the files stored in the Flash File System within the gateway.
- Identify your device by clicking the **Start Flashing LEDs** button. By clicking this button, the two diagnostic LEDs will flash red and green. Once you have identified which device you are working with, click the button again to put the LEDs back into running mode.
- Configure the size of the log through the Log Configuration.
- Bring the device back to its last power up settings.
- Bring the device back to its original manufacturing defaults.
- Remove the Configuration File and Flash Files within the gateway.

Revisions	
	Listing of Revisions
File List	
	File List
Identify Device	
	Start Flashing LED's
Set Up Log	
	Log Configuration
Revert To Last Powerup	
	Revert to Last Powerup
Revert All	
	Revert to Manufacturing Defaults
Reformat Flash	
	Reformat Flash